

EDECO

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Parting
&
Grooving



Parting and Grooving Tools





Overview of Parting and Grooving Inserts

Shape	Geometry	Application	Width	Page
	MT	Medium Turning	2.0-8.0 (mm)	3
	MR	Medium Profiling	2.0-8.0 (mm)	3
	FG	Precision Grooving	3.0-6.0 (mm)	4
	OR	Precision Profiling	3.0-6.0 (mm)	5
	GB	Precision Grooving	0.5-4.3 (mm)	6

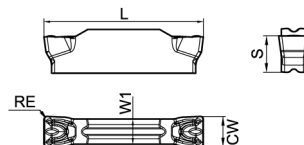
Spare parts

Insert screw		
		Pris SEK/st
		
6590.0210	SCREW SI60M035120-05310	15,00
6590.0240	SCREW SI60M050120-07217	11,40
6590.0550	SCREW SCAM050120H	12,10
6590.0560	SCREW SCAM050200H	12,10
6590.0570	SCREW SCAM060200H	12,10
6590.0580	SCREW SCAM060300H	12,10

Wrench		
		Pris SEK kr/st
		
6590.0300	KEY TH40LH	10,00
6590.0470	KEY TT15P	11,10
6590.0480	KEY TT20P	17,50
6590.0590	KEY TH50LH	13,50

MT

Medium Turning Inserts

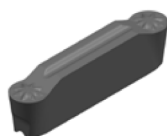
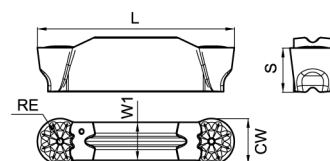


Item no	Name	Dimensions					Pris SEK/st
		CW±0.05	RE±0.05	L	W1	S	
6505.0080	GKD2002-MT-GA4230	2.0	0.2	16.0	1.2	3.5	76,50
6505.0090	GKD2002-MT-GK1115	2.0	0.2	16.0	1.2	3.5	76,50
6505.0100	GKD2002-MT-GP1225	2.0	0.2	16.0	1.2	3.5	76,50
6505.0110	GKD2502-MT-GA4230	2.5	0.2	18.5	2.0	3.85	78,50
6505.0120	GKD2502-MT-GK1115	2.5	0.2	18.5	2.0	3.85	78,50
6505.0130	GKD2502-MT-GP1225	2.5	0.2	18.5	2.0	3.85	78,50
6505.0140	GKD3004-MT-GA4230	3.0	0.4	21.2	2.35	4.8	83,00
6405.0060	GKD3004-MT-GK1115	3.0	0.4	21.2	2.35	4.8	83,00
6405.0070	GKD3004-MT-GP1225	3.0	0.4	21.2	2.35	4.8	83,00
6505.0150	GKD4004-MT-GA4230	4.0	0.4	21.0	3.3	4.8	90,50
6405.0040	GKD4004-MT-GK1115	4.0	0.4	21.0	3.3	4.8	90,50
6505.0160	GKD4004-MT-GP1225	4.0	0.4	21.0	3.3	4.8	90,50
6505.0170	GKD5004-MT-GA4230	5.0	0.4	26.0	4.1	5.8	110,00
6405.0002	GKD5004-MT-GK1115	5.0	0.4	26.0	4.1	5.8	110,00
6505.0180	GKD5004-MT-GP1225	5.0	0.4	26.0	4.1	5.8	110,00
6505.0190	GKD5008-MT-GA4230	5.0	0.8	26.0	4.1	5.8	110,00
6405.0005	GKD5008-MT-GK1115	5.0	0.8	26.0	4.1	5.8	110,00
6405.0007	GKD5008-MT-GP1225	5.0	0.8	26.0	4.1	5.8	110,00
6505.0200	GKD6004-MT-GA4230	6.0	0.4	26.0	5.0	5.8	136,00
6190.0010	GKD6004-MT-GK1115	6.0	0.4	26.0	5.0	5.8	136,00
6505.0210	GKD6004-MT-GP1225	6.0	0.4	26.0	5.0	5.8	136,00
6505.0220	GKD6008-MT-GA4230	6.0	0.8	26.0	5.0	5.8	136,00
6405.0010	GKD6008-MT-GK1115	6.0	0.8	26.0	5.0	5.8	136,00
6405.0030	GKD8008-MT-GK1115	8.0	0.8	31.0	6.0	6.5	252,00

For holders see page 5–8.

MR

Medium Profiling Inserts

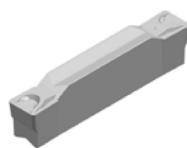
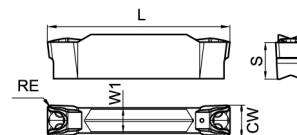


Item no	Name	Dimensions					Pris SEK/st
		CW±0.05	RE±0.05	L	W1	S	
6410.0250	GKD2010-MR-GA4230	2.0	1.0	16.0	1.2	3.5	76,50
6404.0010	GKD2010-MR-GK1115	2.0	1.0	16.0	1.2	3.5	76,50
6404.0070	GKD3015-MR-GA4230	3.0	1.5	21.2	2.35	4.8	83,00
6404.0020	GKD3015-MR-GK1115	3.0	1.5	21.2	2.35	4.8	83,00
6404.0080	GKD4020-MR-GA4230	4.0	2.0	21.0	3.3	4.8	90,50
6404.0030	GKD4020-MR-GK1115	4.0	2.0	21.0	3.3	4.8	90,50
6404.0090	GKD4020-MR-GP1105	4.0	2.0	21.0	3.3	4.8	90,50
6404.0100	GKD5025-MR-GA4230	5.0	2.5	26.0	4.1	5.8	110,00
6404.0040	GKD5025-MR-GK1115	5.0	2.5	26.0	4.1	5.8	110,00
6404.0110	GKD6030-MR-GA4230	6.0	3.0	26.0	5.0	5.8	136,00
6404.0050	GKD6030-MR-GK1115	6.0	3.0	26.0	5.0	5.8	136,00

For holders see page 5–8.

FG

Precision Grooving Inserts

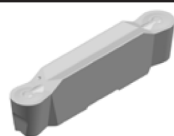
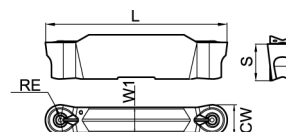


Item no	Name	Dimensions					Pris SEK/st
		CW±0.02	RE±0.05	L	W1	S	
6563.0010	GZD3002-FG-GS3125	3.0	0.2	20.4	2.3	4.6	138,00
6410.0180	GZD3004-FG-GS3125	3.0	0.4	20.4	2.3	4.6	138,00
6410.0190	GZD4004-FG-GS3125	4.0	0.4	24.0	3.3	4.8	151,00
6410.0200	GZD4004-FG-GS9125	4.0	0.4	24.0	3.3	4.8	96,00
6410.0210	GZD5004-FG-GS3125	5.0	0.2	24.0	3.3	4.8	183,00
6410.0220	GZD6002-FG-GS9125	6.0	0.2	26.0	4.2	4.8	158,00
6410.0230	GZD6004-FG-GS3125	6.0	0.4	26.0	4.2	4.8	226,00
6410.0240	GZD6004-FG-GS9125	6.0	0.4	26.0	4.2	4.8	158,00

For holders see page 9.

OR

Precision Grooving Inserts

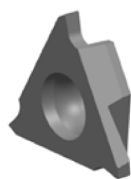
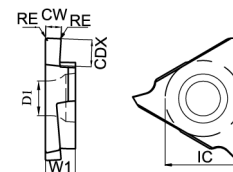


Item no	Name	Dimensions					Pris SEK/st
		CW±0.02	RE±0.05	L	W1	S	
6563.0015	GZD3015-OR-GS3115	3.0	1.5	21.0	2.3	4.6	206,00
6563.0030	GZD4020-OR-GS3115	4.0	2.0	24.0	3.3	4.8	206,00

For holders see page 9.

GB

Precision Grooving Inserts

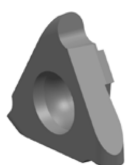
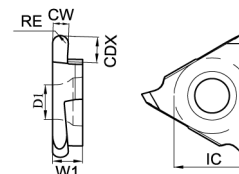


Item no	Name	Dimensions						Pris SEK/st
		CW±0.025	CDX	RE	IC	W1	D1	
6410.0010	GB3050R-005-GA4230	0.50	1.0	0.05	9.525	3.18	4.4	174,00
6410.0020	GB3075R-010-GA4230	0.75	2.0	0.1	9.525	3.18	4.4	174,00
6410.0030	GB3100R-005-GA4230	1.00	2.0	0.05	9.525	3.18	4.4	174,00
6410.0040	GB3125R-010-GA4230	1.25	2.0	0.1	9.525	3.18	4.4	174,00
6410.0050	GB3140L-020-GA4230	1.40	2.0	0.2	9.525	3.18	4.4	174,00
6410.0060	GB3150R-020-GA4230	1.50	2.0	0.2	9.525	3.18	4.4	174,00
6410.0070	GB3150L-020-GA4230	1.50	2.0	0.2	9.525	3.18	4.4	174,00
6410.0080	GB3250L-020-GA4230	2.50	2.5	0.2	9.525	3.18	4.4	174,00
6410.0090	GB4150R-010-GA4230	1.50	3.5	0.1	12.7	4.76	5.5	213,00
6410.0100	GB4150R-020-GA4230	1.50	3.5	0.2	12.7	4.76	5.5	213,00
6410.0110	GB4200R-020-GA4230	2.00	3.5	0.2	12.7	4.76	5.5	213,00
6410.0120	GB4200L-020-GA4230	2.00	3.5	0.2	12.7	4.76	5.5	213,00
6410.0130	GB4200R-030-GA4230	2.00	3.5	0.3	12.7	4.76	5.5	213,00
6410.0140	GB4220R-030-GA4230	2.20	4.0	0.3	12.7	4.76	5.5	213,00
6410.0150	GB4300R-030-GA4230	3.00	4.0	0.3	12.7	4.76	5.5	213,00
6410.0160	GB4300L-030-GA4230	3.00	4.0	0.3	12.7	4.76	5.5	213,00

For holders see page 11.

GBR

Precision Profiling Inserts

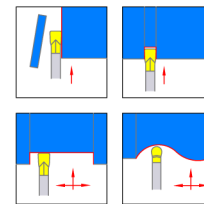
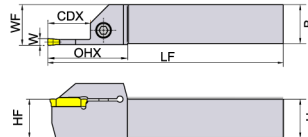
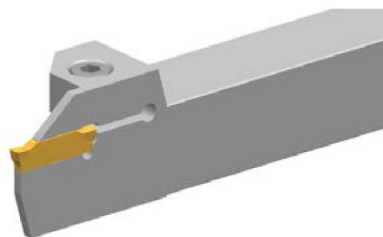


Item no	Name	Dimensions						Pris SEK/st
		CW±0.025	CDX	RE	IC	W1	D1	
6410.0170	GBR4150R-075-GA4230	1.50	3.5	0.75	12.7	4.76	5.5	256,00



For holders see page 11.

External Holders for Parting and Grooving

GK Series

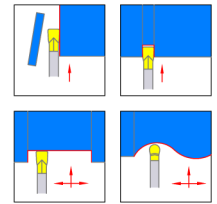
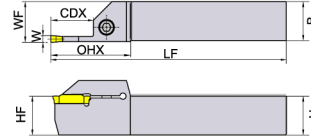
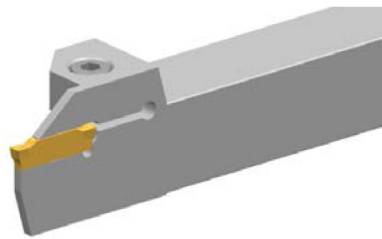


The picture is Right Hand holder



Item no	Name	Dimensions						Pris SEK/st	Insert	Screw	Wrench
		W	CDX	H=HF	B	LF	WF				
6570.0390	GKER1616-2T14	2.0	14	16	16	100	17	276,00	GKD20...	6590.0550	6590.0300
6570.0400	GKER2020-2T14	2.0	14	20	20	125	21	294,00	GKD20...	6590.0560	6590.0300
6570.0410	GKER2525-2T14	2.0	14	25	25	150	26	329,00	GKD20...	6590.0570	6590.0590
6570.0420	GKER1616-2.5T16	2.5	16	16	16	100	17	276,00	GKD25...	6590.0550	6590.0300
6570.0430	GKER2020-2.5T16	2.5	16	20	20	125	21	294,00	GKD25...	6590.0560	6590.0300
6570.0440	GKER2525-2.5T16	2.5	16	25	25	150	26	329,00	GKD25...	6590.0570	6590.0590
6570.0450	GKER1616-3T18	3.0	18	16	16	100	17	276,00	GKD30...	6590.0550	6590.0300
6570.0460	GKER1616-3T10	3.0	10	16	16	100	17	276,00	GKD30...	6590.0560	6590.0300
6570.0470	GKER2020-3T18	3.0	18	20	20	125	21	294,00	GKD30...	6590.0560	6590.0300
6570.0480	GKER2020-3T10	3.0	10	20	20	125	21	294,00	GKD30...	6590.0560	6590.0300
6450.0170	GKER2525-3T18	3.0	18	25	25	150	26	329,00	GKD30...	6590.0570	6590.0590
6570.0490	GKER2525-3T10	3.0	10	25	25	150	26	329,00	GKD30...	6590.0570	6590.0590
6570.0500	GKER3225-3T18	3.0	18	32	25	170	26	555,00	GKD30...	6590.0570	6590.0590
6570.0510	GKER3232-3T18	3.0	18	32	32	170	33	555,00	GKD30...	6590.0570	6590.0590
6570.0520	GKER2020-4T18	4.0	18	20	20	125	21	294,00	GKD40...	6590.0560	6590.0300
6570.0530	GKER2020-4T10	4.0	10	20	20	125	21	294,00	GKD40...	6590.0560	6590.0300
6450.0050	GKER2525-4T18	4.0	18	25	25	150	26	329,00	GKD40...	6590.0570	6590.0590
6570.0540	GKER2525-4T10	4.0	10	25	25	150	26	329,00	GKD40...	6590.0570	6590.0590
6570.0550	GKER3225-4T18	4.0	18	32	25	170	26	555,00	GKD40...	6590.0570	6590.0590
6570.0560	GKER3232-4T18	4.0	18	32	32	170	33	555,00	GKD40...	6590.0570	6590.0590
6570.0570	GKER2020-5T23	5.0	23	20	20	125	21	294,00	GKD50...	6590.0560	6590.0300
6570.0580	GKER2525-5T23	5.0	23	25	25	150	26	329,00	GKD50...	6590.0570	6590.0590
6570.0590	GKER2525-5T15	5.0	15	25	25	150	26	329,00	GKD50...	6590.0570	6590.0590
6570.0600	GKER3225-5T23	5.0	23	32	25	170	26	555,00	GKD50...	6590.0570	6590.0590
6570.0610	GKER3232-5T23	5.0	23	32	32	170	33	555,00	GKD50...	6590.0570	6590.0590
6570.0620	GKER3232-5T15	5.0	15	32	32	170	33	555,00	GKD50...	6590.0570	6590.0590
6570.0630	GKER2020-6T23	6.0	23	20	20	125	21	294,00	GKD60...	6590.0560	6590.0300
6450.0130	GKER2525-6T23	6.0	23	25	25	150	26	329,00	GKD60...	6590.0570	6590.0590
6450.0100	GKER2525-6T15	6.0	15	25	25	150	26	329,00	GKD60...	6590.0570	6590.0590
6570.0640	GKER3225-6T23	6.0	23	32	25	170	26	555,00	GKD60...	6590.0570	6590.0590
6450.0140	GKER3232-6T23	6.0	23	32	32	170	33	555,00	GKD60...	6590.0570	6590.0590
6570.0650	GKER2525-8T28	8.0	28	25	25	150	26.5	329,00	GKD80...	6590.0570	6590.0590
6570.0660	GKER3232-8T28	8.0	28	32	32	170	33.5	555,00	GKD80...	6590.0570	6590.0590

External Holders for Parting and Grooving

GK Series

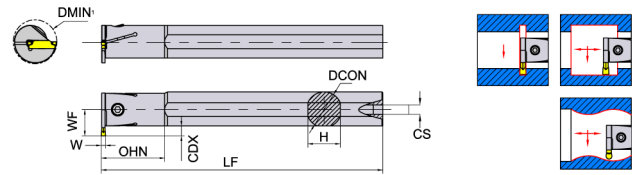
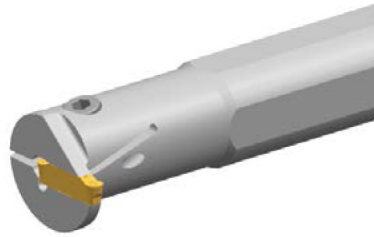


The picture is Right Hand holder



Item no	Name	Dimensions						Pris SEK/st	Insert	Screw	Wrench
		W	CDX	H=HF	B	LF	WF				
6570.0180	GKEL1616-2T14	2.0	14	16	16	100	17	276,00	GKD20...	6590.0550	6590.0300
6570.0190	GKEL2020-2T14	2.0	14	20	20	125	21	294,00	GKD20...	6590.0560	6590.0300
6570.0200	GKEL2525-2T14	2.0	14	25	25	150	26	329,00	GKD20...	6590.0570	6590.0590
6570.0210	GKEL2020-2.5T16	2.5	16	20	20	125	21	294,00	GKD25...	6590.0560	6590.0300
6570.0220	GKEL2525-2.5T16	2.5	16	25	25	150	26	329,00	GKD25...	6590.0570	6590.0590
6570.0230	GKEL1616-3T18	3.0	18	16	16	100	17	276,00	GKD30...	6590.0550	6590.0300
6570.0240	GKEL2020-3T18	3.0	18	20	20	125	21	294,00	GKD30...	6590.0560	6590.0300
6570.0250	GKEL2020-3T10	3.0	10	20	20	125	21	294,00	GKD30...	6590.0560	6590.0300
6450.0160	GKEL2525-3T18	3.0	18	25	25	150	26	329,00	GKD30...	6590.0570	6590.0590
6570.0260	GKEL2525-3T10	3.0	10	25	25	150	26	329,00	GKD30...	6590.0570	6590.0590
6570.0270	GKEL3225-3T18	3.0	18	32	25	170	26	555,00	GKD30...	6590.0570	6590.0590
6450.0150	GKEL3232-3T18	3.0	18	32	32	170	33	555,00	GKD30...	6590.0570	6590.0590
6570.0280	GKEL2020-4T18	4.0	18	20	20	125	21	294,00	GKD40...	6590.0560	6590.0300
6570.0290	GKEL2020-4T10	4.0	10	20	20	125	21	294,00	GKD40...	6590.0560	6590.0300
6450.0060	GKEL2525-4T18	4.0	18	25	25	150	26	329,00	GKD40...	6590.0570	6590.0590
6570.0300	GKEL2525-4T10	4.0	10	25	25	150	26	329,00	GKD40...	6590.0570	6590.0590
6570.0310	GKEL3225-4T18	4.0	18	32	25	170	26	555,00	GKD40...	6590.0570	6590.0590
6570.0320	GKEL3232-4T18	4.0	18	32	32	170	33	555,00	GKD40...	6590.0570	6590.0590
6570.0330	GKEL2020-5T23	5.0	23	20	20	125	21	294,00	GKD50...	6590.0560	6590.0300
6450.0010	GKEL2525-5T23	5.0	23	25	25	150	26	329,00	GKD50...	6590.0570	6590.0590
6570.0340	GKEL2525-5T15	5.0	15	25	25	150	26	329,00	GKD50...	6590.0570	6590.0590
6570.0350	GKEL3225-5T23	5.0	23	32	25	170	26	555,00	GKD50...	6590.0570	6590.0590
6450.0020	GKEL3232-5T23	5.0	23	32	32	170	33	555,00	GKD50...	6590.0570	6590.0590
6570.0360	GKEL3232-5T15	5.0	15	32	32	170	33	555,00	GKD50...	6590.0570	6590.0590
6450.0120	GKEL2525-6T23	6.0	23	25	25	150	26	329,00	GKD60...	6590.0570	6590.0590
6450.0090	GKEL2525-6T15	6.0	15	25	25	150	26	329,00	GKD60...	6590.0570	6590.0590
6570.0370	GKEL3225-6T23	6.0	23	32	25	170	26	555,00	GKD60...	6590.0570	6590.0590
6570.0380	GKEL3232-6T23	6.0	23	32	32	170	33	555,00	GKD60...	6590.0570	6590.0590

Internal Holders for Grooving

GK Series

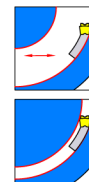
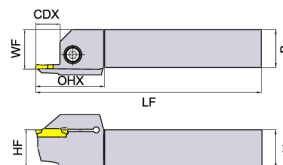
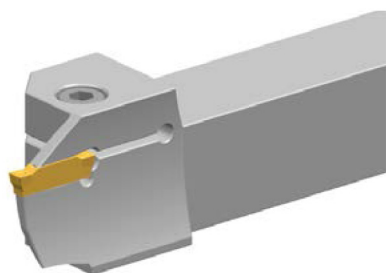


The picture is Right Hand holder



Item no	Name	Dimensions								Pris SEK/st	Insert	Screw	Wrench
		W	CDX	DMIN1	DCON	WF	LF	OHN	H				
6570.1140	GKIR2016-2T04	2.0	4	20	16	12	125	35	15	319,00	GKD20...	6590.0560	6590.0300
6570.1150	GKIR2520-2T05	2.0	5	25	20	14.5	150	45	18	339,00	GKD20...	6590.0560	6590.0300
6570.1160	GKIR2925-2T05	2.0	5	29	25	17	200	45	23	397,00	GKD20...	6590.0570	6590.0590
6570.1170	GKIR2520-2.5T05	2.5	5	25	20	14.5	150	45	18	339,00	GKD25...	6590.0570	6590.0590
6570.1180	GKIR2925-2.5T05	2.5	5	29	25	17	200	45	23	397,00	GKD25...	6590.0570	6590.0590
6570.1190	GKIR2520-3T06	3.0	6	25	20	15.5	150	45	18	339,00	GKD30...	6590.0570	6590.0590
6570.1200	GKIR3125-3T06	3.0	6	31	25	18.5	200	45	23	397,00	GKD30...	6590.0570	6590.0590
6570.1210	GKIR3732-3T06	3.0	6	37	32	21.5	250	65	30	580,00	GKD30...	6590.0560	6590.0300
6570.1220	GKIR2520-4T06	4.0	6	25	20	15.5	150	45	18	339,00	GKD40...	6590.0560	6590.0300
6570.1230	GKIR3125-4T06	4.0	6	31	25	18.5	200	45	23	397,00	GKD40...	6590.0570	6590.0590
6570.1240	GKIR3732-4T06	4.0	6	37	32	21.5	250	65	30	580,00	GKD40...	6590.0570	6590.0590
6570.1250	GKIR3125-5T08	5.0	8	31	25	19.5	200	45	23	397,00	GKD50...	6590.0570	6590.0590
6570.1260	GKIR3732-5T08	5.0	8	37	32	21.5	250	65	30	580,00	GKD50...	6590.0570	6590.0590
6570.1270	GKIR3125-6T08	6.0	8	31	25	19.5	200	45	23	397,00	GKD60...	6590.0570	6590.0590
6570.1280	GKIR3732-6T08	6.0	8	37	32	21.5	250	65	30	580,00	GKD60...	6590.0570	6590.0590
6570.1290	GKIL2016-2T04	2.0	4	20	16	12	125	35	15	319,00	GKD20...	6590.0560	6590.0300
6570.1300	GKIL2520-2T05	2.0	5	25	20	14.5	150	45	18	339,00	GKD20...	6590.0560	6590.0300
6570.1310	GKIL2925-2T05	2.0	5	29	25	17	200	45	23	397,00	GKD20...	6590.0570	6590.0590
6570.1320	GKIL2925-2.5T05	2.5	5	29	25	17	200	45	23	397,00	GKD25...	6590.0570	6590.0590
6570.1330	GKIL2520-3T06	3.0	6	25	20	15.5	150	45	18	339,00	GKD30...	6590.0570	6590.0590
6570.1340	GKIL3125-3T06	3.0	6	31	25	18.5	200	45	23	397,00	GKD30...	6590.0570	6590.0590
6570.1350	GKIL3732-3T06	3.0	6	37	32	21.5	250	65	30	580,00	GKD30...	6590.0560	6590.0300
6570.1360	GKIL2520-4T06	4.0	6	25	20	15.5	150	45	18	339,00	GKD40...	6590.0560	6590.0300
6570.1370	GKIL3125-4T06	4.0	6	31	25	18.5	200	45	23	397,00	GKD40...	6590.0570	6590.0590
6570.1380	GKIL3732-4T06	4.0	6	37	32	21.5	250	65	30	397,00	GKD40...	6590.0570	6590.0590
6570.1390	GKIL3125-5T08	5.0	8	31	25	19.5	200	45	23	580,00	GKD50...	6590.0570	6590.0590
6570.1130	GKIL3732-6T08	6.0	8	37	32	21.5	250	65	30	580,00	GKD60...	6590.0570	6590.0590

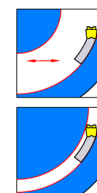
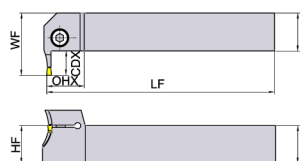
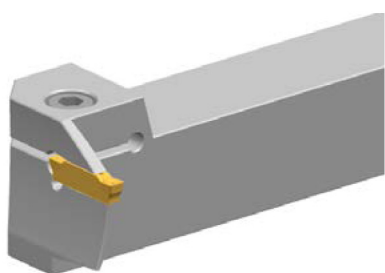
Face Grooving Holders-Horizontal

GK Series





The picture is Right Hand holder

Item no	Name	Dimensions							Pris SEK/st	Insert	Screw	Wrench
		H=HF	B	LF	WF	CDX	DMIN1	DMAX1				
6570.0030	GKFR2525-2T12D90	25	25	150	26	12	90	150	535,00	GKD20...	6590.0570	6590.0590
6570.0040	GKFR2525-3T15D68	25	25	150	26	15	68	100	535,00	GKD30...	6590.0570	6590.0590
6451.0010	GKFR2525-3T15D90	25	25	150	26	15	90	160	535,00	GKD30...	6590.0570	6590.0590
6570.0050	GKFR2020-4T15D62	20	20	150	26	15	62	120	492,00	GKD40...	6590.0570	6590.0590
6570.0060	GKFR2525-4T15D62	25	25	150	26	15	62	120	535,00	GKD40...	6590.0570	6590.0590
6570.0070	GKFR2525-4T15D112	25	25	150	26	15	112	200	535,00	GKD40...	6590.0570	6590.0590
6570.0080	PGKFL25255T10D150DA	25	25	150	26	10	150	300	535,00	GKD50...	6590.0570	6590.0590
6570.0090	GKFR2525-6T25D88	25	25	150	26	25	88	180	535,00	GKD60...	6590.0570	6590.0590
6570.0100	GKFL2525-4T15D62	25	25	150	26	15	62	120	535,00	GKD40...	6590.0570	6590.0590
6570.0110	GKFL2525-4T15D112	25	25	150	26	15	112	200	535,00	GKD40...	6590.0570	6590.0590
6570.0120	GKFL2525-6T25D88	25	25	150	26	25	88	180	535,00	GKD60...	6590.0570	6590.0590

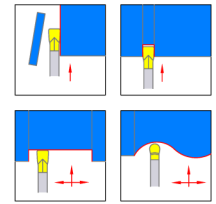
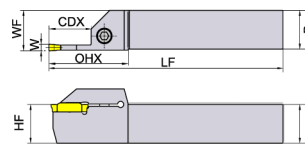
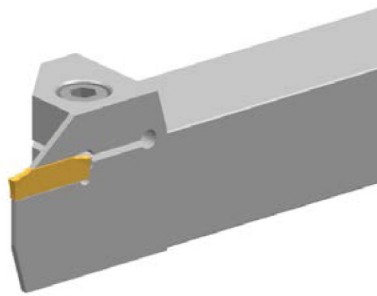


The picture is Right Hand holder

Item no	Name	Dimensions							Pris SEK/st	Insert	Screw	Wrench
		H=HF	B	LF	WF	CDX	DMIN1	DMAX1				
6570.0130	GKFPR2525-4T15D60	25	25	150	26	15	75	100	660,00	GKD40...	6590.0570	6590.0590
6570.0140	GKFPR2525-4T15D112	25	25	150	26	15	90	150	660,00	GKD40...	6590.0570	6590.0590
6570.0150	GKFPL2525-4T15D60	25	25	150	26	15	75	100	660,00	GKD40...	6590.0570	6590.0590
6570.0160	GKFPL2525-4T15D112	25	25	150	26	15	90	150	660,00	GKD40...	6590.0570	6590.0590

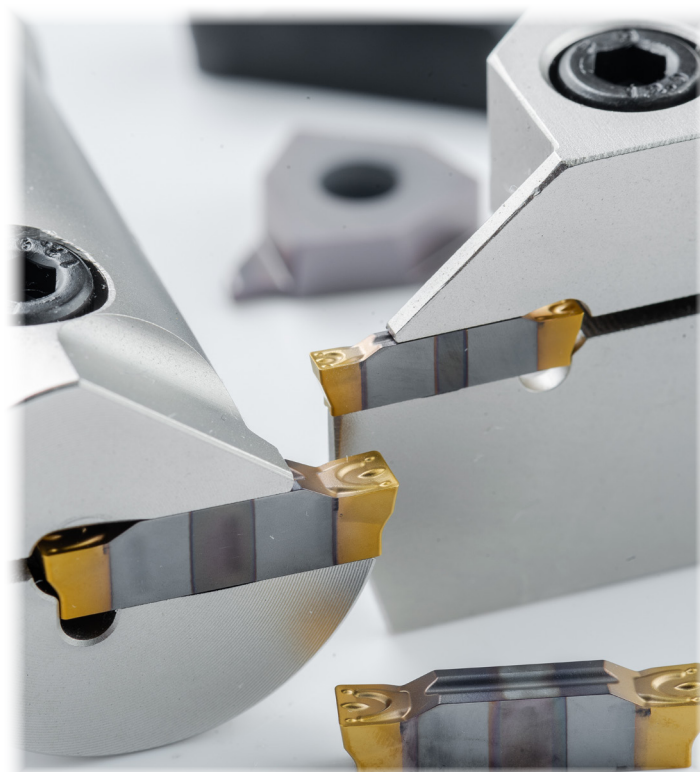
External Holders for Parting, Grooving, Turning and Profiling

GZ Series



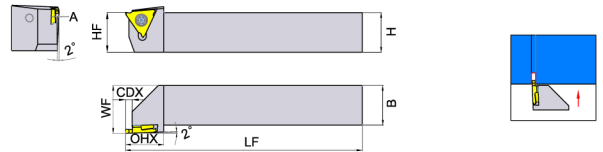
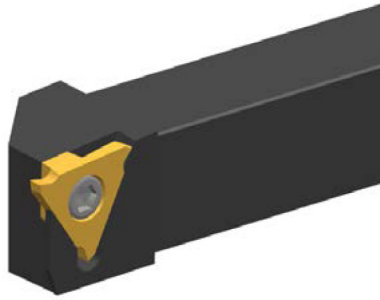
The picture is Right Hand holder

Item no	Name	Dimensions						Pris SEK/st	Insert	Screw	Wrench
		W	CDX	H=HF	B	LF	WF				
6543.0010	GZER2020-3T20	3.0	20	20	20	125	21	294,00	GZD30...	6590.0560	6590.0300
6543.0020	GZER2525-3T20	3.0	20	25	25	150	26	329,00	GZD30...	6590.0570	6590.0590
6543.0030	GZER2020-4T25	4.0-5.0	25	20	20	125	21	294,00	GZD40/50...	6590.0560	6590.0300
6543.0050	GZER25254T20	4.0-5.0	20	25	25	150	26	329,00	GZD40/50...	6590.0560	6590.0300
6543.0070	GZER2525-4T25	4.0-5.0	25	25	25	150	26	329,00	GZD40/50...	6590.0570	6590.0590
6543.0090	GZER3225-4T25	4.0-5.0	25	32	25	170	26	555,00	GZD40/50...	6590.0570	6590.0590
6543.0110	GZER2525-6T32	6.0	32	25	25	150	26	329,00	GZD60...	6590.0580	6590.0590
6543.0120	GZEL2020-3T20	3.0	20	20	20	125	21	294,00	GZD30...	6590.0560	6590.0300
6543.0130	GZEL2525-3T20	3.0	20	25	25	150	26	329,00	GZD30...	6590.0570	6590.0590
6543.0150	GZEL2525-4T25	4.0-5.0	25	25	25	150	26.5	329,00	GZD40/50...	6590.0570	6590.0590
6543.0170	GZEL3225-4T25	4.0-5.0	25	32	25	170	26.5	555,00	GZD40/50...	6590.0570	6590.0590
6543.0180	GZEL2525-6T32	6.0	32	25	25	150	26	329,00	GZD60...	6590.0580	6590.0590



External Holders for Grooving

GB Series

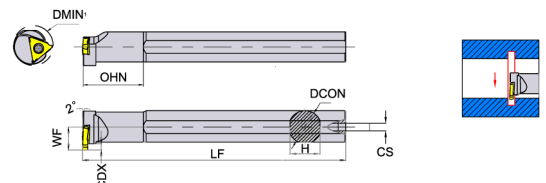


The picture is Right Hand Holder

Item no	Name	Dimensions						Pris SEK/st	Insert	Screw	Wrench
		H=HF	B	LF	WF	A	CDX				
6570.1010	GBER2020K3	20	20	125	25	—	2.5	463,00	GB3...	6590.0210	6590.0470
6570.1020	GBER2525M3	25	25	150	30	—	2.5	565,00	GB3...	6590.0210	6590.0470
6570.1030	GBER2020K4-15	20	20	125	25	1.0	4.0	463,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480
6570.1040	GBER2525M4-15	25	25	150	30	1.0	4.0	565,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480
6570.1050	GBER2020K4-25	20	20	125	25	2.0	4.5	463,00	GB4... (2.5≤W<3.3)	6590.0240	6590.0480
6570.1060	GBER2525M4-35	25	25	150	30	3.0	5.5	565,00	GB4... (3.3≤W<4.8)	6590.0240	6590.0480
6570.1070	GBEL2525M3	25	25	150	30	—	2.5	565,00	GB3...	6590.0210	6590.0470
6570.1080	GBEL2020K4-15	20	20	125	25	1.0	4.0	463,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480
6570.1090	GBEL2525M4-15	25	25	150	30	1.0	4.0	565,00	GB4... (1.0≤W<2.5)	6590.0240	6590.0480

Internal Bars for Grooving

GB Series



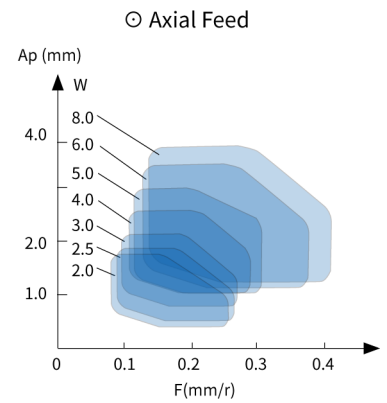
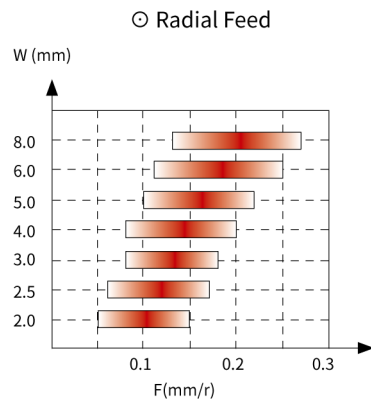
The picture is Right Hand Holder

Item no	Name	Dimensions						Pris SEK/st	Insert	Screw	Wrench
		DMIN1	DCON	H	LF	WF	CDX				
6570.1100	GBIR2620Q3	26	20	18	180	13	3	535,00	GB3...	6590.0210	6590.0470
6570.1110	GBIR3525R4	35	25	23	200	17.5	4.5	650,00	GB4...	6590.0240	6590.0480
6570.1120	GBIL3525R4	35	25	23	200	17.5	4.5	650,00	GB4...	6590.0240	6590.0480

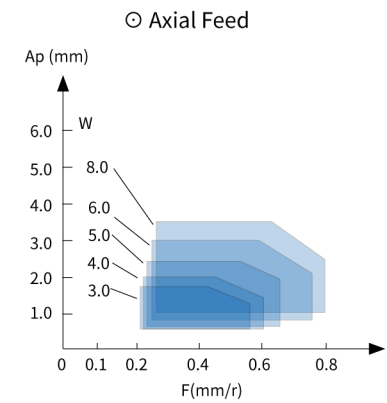
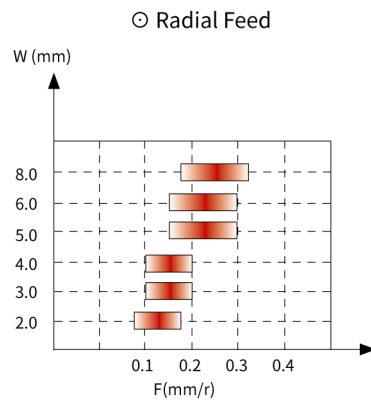
Recommended Cutting Datas

Recommended feeds

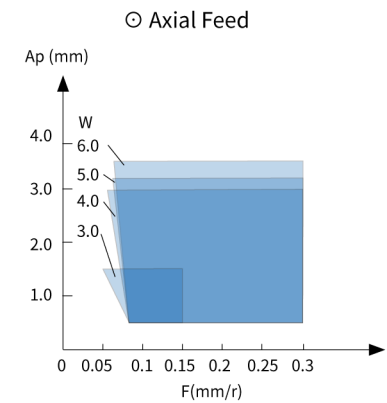
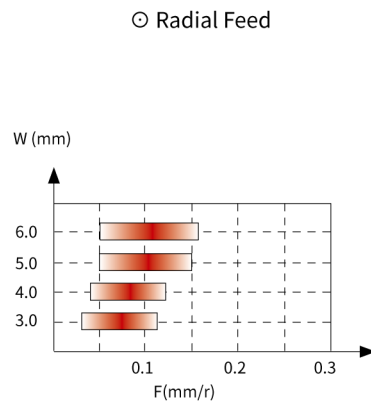
MT



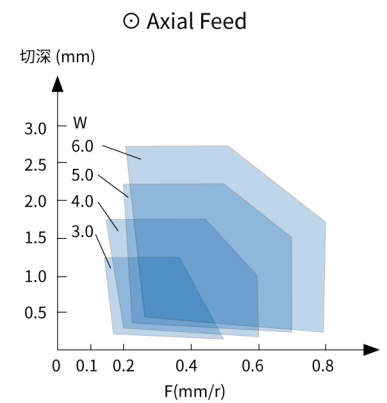
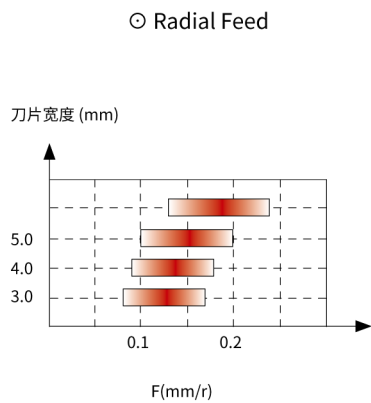
MR



FG



OG



Recommended Cutting Datas

Recommended feeds

GB

ISO	Workpiece Material	Feed (mm/r)				
		Width (mm)				
		0.5-1.0	1.0-2.0	2.5-3.0	3.3-4.0	4.0-4.3
P	Carbon Steel	①.0.03~0.08	①.0.04~0.09 ②.0.04~0.09	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10
	Alloy Steel	①.0.03~0.07	①.0.04~0.08 ②.0.04~0.08	①.0.05~0.90 ②.0.05~0.90	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.10 ②.0.05~0.10
M	Stainless Steel	①.0.03~0.07	①.0.04~0.08 ②.0.04~0.08	①.0.05~0.90 ②.0.05~0.90	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.10 ②.0.05~0.10
K	Cast Iron	①.0.03~0.08	①.0.04~0.09 ②.0.04~0.09	①.0.05~0.10 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10	①.0.05~0.12 ②.0.05~0.10

①Radial Feed ②Axial Feed

Recommended Cutting Datas

Recommended Cutting Speed

ISO	Workpiece Material	Hardness (HB)	Cutting Speed Vc (m/min)						
			GP1105	GP1225	GK1115	GS3115	GS3125	GA4230	GS9125
P	Low Carbon Steel	80 – 170	120 (80-220)	120 (80-220)		70 (50-100)	70 (50-100)	110 (70-180)	
	High Carbon Steel	170 – 250	120 (80-220)	120 (80-220)				110 (70-150)	
	Low-alloy Steel	140 – 260	110 (60-180)	110 (60-180)		70 (50-100)	70 (50-100)	110 (40-150)	
	High-alloy Steel	180 – 300	110 (60-180)	110 (60-180)				110 (40-150)	
	Cast Steel	180 – 300	110 (60-180)	110 (60-180)				110 (40-150)	
M	Ferritic/Martensitic	150 – 270				90 (50-150)	90 (30-180)	110 (40-180)	
	Austenitic	150 – 270				90 (50-150)	90 (30-180)	110 (40-180)	
K	Malleable Cast Iron	150 – 230			130 (50-200)			110 (50-180)	
	Gray Cast Iron	150 – 230			130 (50-200)			110 (50-180)	
	Nodular Cast Iron	160 – 260			100 (50-150)			100 (50-150)	
S	Heat-resistant Alloy	130 – 400				35 (15-60)	35 (15-70)		
	Titanium Alloys	130 – 400				35 (15-60)	35 (15-70)		35 (15-60)



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