

EDECO

Tel 054-55 80 10
info@edeco.se
www.edeco.se

Korthålsborr

GHDS

2, 3, 4, 5xD



Korthålsborr GHDS

Borrkropparna finns i
2xD, 3xD, 4xD och 5xD
Ø14-51 mm

- Lika skär i centrum som i periferi
- Skären är vändbara 4 gånger
- Patenterad skärgeometri
- Skären är anpassade för flera typer av material
- Bra lagerhållning
- Mycket prisvärt

QPMG Drilling insert

Fist shape cutting edge →

- Having better performance of chip control and cutting stability

Cooling groove design

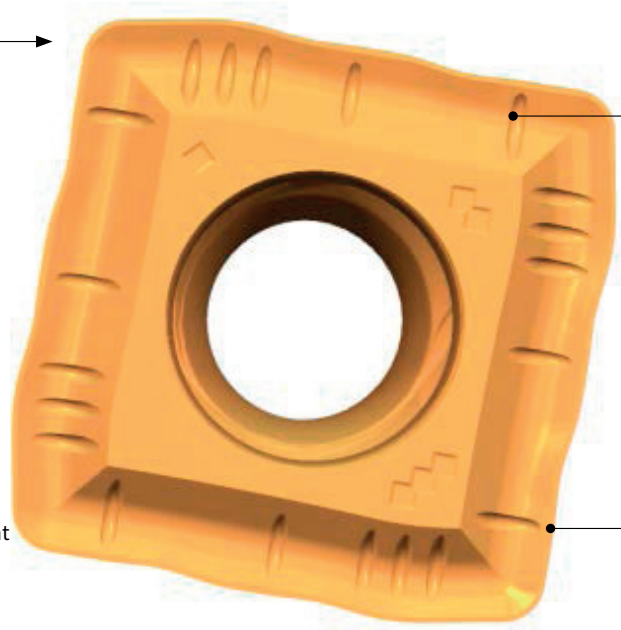
- Perfect cooling performance

Same insert can be used as inside or outside insert →

- Convenient for tool management

Local wide cutting edge and small rake angle

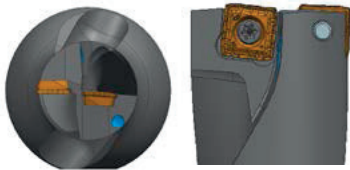
- Having better fracture



GHD Drill body

Optimized Inner and outer insert structure design

- Balanced inner and outer cutting edge force, result in better stability



Internal coolant outlet directly inject insert rake surface

- Cooling and chip removal more sufficient, Intensified outer insert seat



optimized flute design

- chip remove smooth, Good rigidity

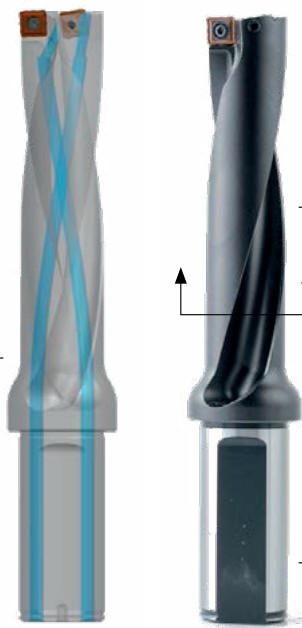
Double twisted coolant channel

- Structure is more rational and chip removal smoother



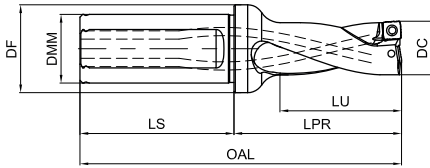
Advanced surface treatment technology

- Eliminating drill body surface stress and environment protection



GHDS-2D

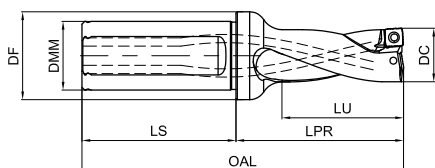
Indexable Drill



Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-2D-FC20-Q04S	14	20	25	50	31	44	94	○	QPMG040204	6602.1400	1 900 kr
14.5	GHD-145-2D-FC20-Q04S	14.5	20	25	50	33	46	96	○		6602.1450	1 900 kr
15	GHD-150-2D-FC20-Q04S	15	20	25	50	35	47	97	●		6602.1500	1 900 kr
15.5	GHD-155-2D-FC20-Q04S	15.5	20	25	50	37	49	99	○		6602.1550	1 900 kr
16	GHD-160-2D-FC20-Q05S	16	20	25	50	37	51	101	●	QPMG050204	6602.1600	1 900 kr
16.5	GHD-165-2D-FC20-Q05S	16.5	20	25	50	38	52	102	●		6602.1650	1 900 kr
17	GHD-170-2D-FC25-Q05S	17	25	32	56	38	53	109	●		6602.1700	1 900 kr
17.5	GHD-175-2D-FC25-Q05S	17.5	25	32	56	39	55	111	●		6602.1750	1 900 kr
18	GHD-180-2D-FC25-Q05S	18	25	32	56	41	56	112	●	QPMG060204	6602.1800	1 900 kr
18.5	GHD-185-2D-FC25-Q05S	18.5	25	32	56	42	57	113	●		6602.1850	1 900 kr
19	GHD-190-2D-FC25-Q06S	19	25	32	56	42	58	114	●		6602.1900	1 900 kr
19.5	GHD-195-2D-FC25-Q06S	19.5	25	32	56	44	60	116	●		6602.1950	1 900 kr
20	GHD-200-2D-FC25-Q06S	20	25	32	56	44	61	117	●	QPMG060204	6602.2000	1 900 kr
20.5	GHD-205-2D-FC25-Q06S	20.5	25	32	56	45	62	118	●		6602.2050	1 990 kr
21	GHD-210-2D-FC25-Q06S	21	25	32	56	47	64	120	●		6602.2100	1 990 kr
21.5	GHD-215-2D-FC25-Q06S	21.5	25	32	56	48	65	121	●		6602.2150	1 990 kr
22	GHD-220-2D-FC25-Q06S	22	25	32	56	49	66	122	●	QPMG07T306	6602.2200	1 990 kr
22.5	GHD-225-2D-FC25-Q06S	22.5	25	32	56	51	68	124	●		6602.2250	2 090 kr
23	GHD-230-2D-FC25-Q07S	23	25	32	56	50	69	125	●		6602.2300	2 090 kr
23.5	GHD-235-2D-FC25-Q07S	23.5	25	32	56	51	70	126	●		6602.2350	2 090 kr
24	GHD-240-2D-FC25-Q07S	24	25	32	56	53	71	127	○	QPMG07T306	6602.2400	2 090 kr
24.5	GHD-245-2D-FC25-Q07S	24.5	25	32	56	55	73	129	●		6602.2450	2 090 kr
25	GHD-250-2D-FC25-Q07S	25	25	32	56	54	74	130	●		6602.2500	2 090 kr
25.5	GHD-255-2D-FC32-Q07S	25.5	32	40	60	55	76	136	○		6602.2550	2 330 kr
26	GHD-260-2D-FC32-Q07S	26	32	40	60	56	77	137	○	QPMG07T306	6602.2600	2 330 kr
26.5	GHD-265-2D-FC32-Q07S	26.5	32	40	60	58	78	138	●		6602.2650	2 330 kr
27	GHD-270-2D-FC32-Q07S	27	32	40	60	59	79	139	●		6602.2700	2 330 kr
27.5	GHD-275-2D-FC32-Q09S	27.5	32	40	60	61	81	141	●		6602.2750	2 330 kr
28	GHD-280-2D-FC32-Q09S	28	32	40	60	60	82	142	●	QPMG09T308	6602.2800	2 330 kr
28.5	GHD-285-2D-FC32-Q09S	28.5	32	40	60	62	83	143	○		6602.2850	2 330 kr
29	GHD-290-2D-FC32-Q09S	29	32	40	60	63	84	144	○		6602.2900	2 330 kr
29.5	GHD-295-2D-FC32-Q09S	29.5	32	40	60	65	86	146	●		6602.2950	2 330 kr
30	GHD-300-2D-FC32-Q09S	30	32	40	60	65	87	147	●	QPMG09T308	6602.3000	2 330 kr
30.5	GHD-305-2D-FC32-Q09S	30.5	32	40	60	68	89	149	●		6602.3050	2 330 kr
31	GHD-310-2D-FC40-Q09S	31	40	48	70	67	90	160	●		6602.3100	2 590 kr
31.5	GHD-315-2D-FC40-Q09S	31.5	40	48	70	68	91	161	●		6602.3150	2 590 kr
32	GHD-320-2D-FC40-Q09S	32	40	48	70	70	92	162	●	QPMG09T308	6602.3200	2 590 kr
32.5	GHD-325-2D-FC40-Q09S	32.5	40	48	70	72	94	164	○		6602.3250	2 590 kr
33	GHD-330-2D-FC40-Q09S	33	40	48	70	71	95	165	●		6602.3300	2 590 kr

GHDS-2D / GHD-2D

Indexable Drill

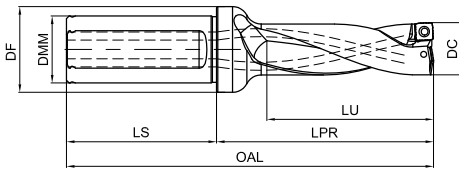


Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK
		DC	DMM	DF	LS	LU	LPR	OAL				
33.5	GHD-335-2D-FC40-Q11S	33.5	40	48	70	73	97	167	○	QPMG110408	6602.3350	2 700 kr
34	GHD-340-2D-FC40-Q11S	34	40	48	70	75	98	168	●		6602.3400	2 700 kr
34.5	GHD-345-2D-FC40-Q11S	34.5	40	48	70	76	99	169	●		6602.3450	2 700 kr
35	GHD-350-2D-FC40-Q11S	35	40	48	70	78	101	171	●		6602.3500	2 700 kr
35.5	GHD-355-2D-FC40-Q11S	35.5	40	48	70	79	102	172	○		6602.3550	2 700 kr
36	GHD-360-2D-FC40-Q11S	36	40	48	70	78	104	174	○		6602.3600	2 700 kr
36.5	GHD-365-2D-FC40-Q11S	36.5	40	48	70	80	105	175	●		6602.3650	2 830 kr
37	GHD-370-2D-FC40-Q11S	37	40	48	70	80	105	175	●		6602.3700	2 830 kr
37.5	GHD-375-2D-FC40-Q11S	37.5	40	48	70	81	106	176	●		6602.3750	2 830 kr
38	GHD-380-2D-FC40-Q11S	38	40	48	70	82	108	178	●		6602.3800	2 830 kr
38.5	GHD-385-2D-FC40-Q11S	38.5	40	48	70	84	109	179	●		6602.3850	2 830 kr
39	GHD-390-2D-FC40-Q11S	39	40	48	70	85	110	180	●		6602.3900	2 830 kr
39.5	GHD-395-2D-FC40-Q11S	39.5	40	48	70	85	112	182	○		6602.3950	2 830 kr
40	GHD-400-2D-FC40-Q11S	40	40	48	70	86	113	183	●		6602.4000	2 830 kr
40.5	GHD-405-2D-FC40-Q13S	40.5	40	48	70	89	115	185	○	QPMG130408	6602.4050	3 500 kr
41	GHD-410-2D-FC40-Q13S	41	40	48	70	92	117	187	●		6602.4100	3 500 kr
41.5	GHD-415-2D-FC40-Q13S	41.5	40	48	70	94	118	188	○		6602.4150	3 500 kr
42	GHD-420-2D-FC40-Q13S	42	40	48	70	92	119	189	○		6602.4200	3 500 kr
42.5	GHD-425-2D-FC40-Q13S	42.5	40	48	70	92	121	191	○		6602.4250	3 500 kr
43	GHD-430-2D-FC40-Q13S	43	40	48	70	94	122	192	○		6602.4300	3 500 kr
43.5	GHD-435-2D-FC40-Q13S	43.5	40	48	70	96	123	193	●		6602.4350	3 500 kr
44	GHD-440-2D-FC40-Q13S	44	40	48	70	98	124	194	○		6602.4400	3 500 kr
44.5	GHD-445-2D-FC40-Q13S	44.5	40	48	70	99	125	195	○		6602.4450	3 500 kr
45	GHD-450-2D-FC40-Q13S	45	40	48	70	103	127	197	○		6602.4500	3 500 kr
45.5	GHD-455-2D-FC40-Q15S	45.5	40	48	70	97	128	198	○	QPMG150512	6602.4550	4 350 kr
46	GHD-460-2D-FC40-Q15S	46	40	48	70	102	130	200	○		6602.4600	4 350 kr
46.5	GHD-465-2D-FC40-Q15S	46.5	40	48	70	100	131	201	○		6602.4650	4 350 kr
47	GHD-470-2D-FC40-Q15S	47	40	48	70	102	132	202	●		6602.4700	4 350 kr
47.5	GHD-475-2D-FC40-Q15S	47.5	40	48	70	106	133	203	○		6602.4750	4 350 kr
48	GHD-480-2D-FC40-Q15S	48	40	48	70	110	135	205	●		6602.4800	4 350 kr
48.5	GHD-485-2D-FC40-Q15S								○		6602.4850	3 630 kr
49	GHD-490-2D-FC40-Q15S	49	40	49	70	110	139	209	●		6602.4900	3 630 kr
49.5	GHD-495-2D-FC40-Q15S								○		6602.4950	3 630 kr
50	GHD-500-2D-FC40-Q15S	50	40	50	70	110	141	211	●		6602.5000	3 630 kr

● Lagerstandard Edeco ○ Ca 2 veckor

GHDS-3D

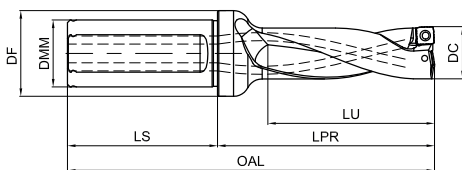
Indexable Drill



Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-3D-FC20-Q04S	14	20	25	50	45	58	108	●	QPMG040204	6603.1400	1 960 kr
14.5	GHD-145-3D-FC20-Q04S	14.5	20	25	50	47	60	110	●		6603.1450	1 960 kr
15	GHD-150-3D-FC20-Q04S	15	20	25	50	50	62	112	●		6603.1500	1 960 kr
15.5	GHD-155-3D-FC20-Q04S	15.5	20	25	50	52	64	114	●		6603.1550	1 960 kr
16	GHD-160-3D-FC20-Q05S	16	20	25	50	51	66	116	●	QPMG050204	6603.1600	1 960 kr
16.5	GHD-165-3D-FC20-Q05S	16.5	20	25	50	53	68	118	●		6603.1650	1 960 kr
17	GHD-170-3D-FC25-Q05S	17	25	32	56	54	69	125	●		6603.1700	1 960 kr
17.5	GHD-175-3D-FC25-Q05S	17.5	25	32	56	56	72	128	●		6603.1750	1 960 kr
18	GHD-180-3D-FC25-Q05S	18	25	32	56	58	73	129	●	QPMG060204	6603.1800	1 960 kr
18.5	GHD-185-3D-FC25-Q05S	18.5	25	32	56	60	75	131	●		6603.1850	1 960 kr
19	GHD-190-3D-FC25-Q06S	19	25	32	56	60	76	132	●		6603.1900	1 960 kr
19.5	GHD-195-3D-FC25-Q06S	19.5	25	32	56	62	79	135	●		6603.1950	1 960 kr
20	GHD-200-3D-FC25-Q06S	20	25	32	56	64	81	137	●	QPMG07T306	6603.2000	1 960 kr
20.5	GHD-205-3D-FC25-Q06S	20.5	25	32	56	65	82	138	●		6603.2050	2 170 kr
21	GHD-210-3D-FC25-Q06S	21	25	32	56	67	84	140	●		6603.2100	2 170 kr
21.5	GHD-215-3D-FC25-Q06S	21.5	25	32	56	69	86	142	●		6603.2150	2 170 kr
22	GHD-220-3D-FC25-Q06S	22	25	32	56	69	87	143	●	QPMG09T308	6603.2200	2 170 kr
22.5	GHD-225-3D-FC25-Q06S	22.5	25	32	56	72	90	146	●		6603.2250	2 170 kr
23	GHD-230-3D-FC25-Q07S	23	25	32	56	72	91	147	●		6603.2300	2 170 kr
23.5	GHD-235-3D-FC25-Q07S	23.5	25	32	56	75	93	149	●		6603.2350	2 170 kr
24	GHD-240-3D-FC25-Q07S	24	25	32	56	76	95	151	●	QPMG09T308	6603.2400	2 170 kr
24.5	GHD-245-3D-FC25-Q07S	24.5	25	32	56	77	97	153	●		6603.2450	2 170 kr
25	GHD-250-3D-FC25-Q07S	25	25	32	56	79	99	155	●		6603.2500	2 170 kr
25.5	GHD-255-3D-FC32-Q07S	25.5	32	40	60	80	100	160	●		6603.2550	2 460 kr
26	GHD-260-3D-FC32-Q07S	26	32	40	60	81	102	162	●	QPMG09T308	6603.2600	2 460 kr
26.5	GHD-265-3D-FC32-Q07S	26.5	32	40	60	84	104	164	●		6603.2650	2 460 kr
27	GHD-270-3D-FC32-Q07S	27	32	40	60	85	105	165	●		6603.2700	2 460 kr
27.5	GHD-275-3D-FC32-Q09S	27.5	32	40	60	88	108	168	●		6603.2750	2 460 kr
28	GHD-280-3D-FC32-Q09S	28	32	40	60	87	109	169	●	QPMG09T308	6603.2800	2 460 kr
28.5	GHD-285-3D-FC32-Q09S	28.5	32	40	60	90	111	171	●		6603.2850	2 460 kr
29	GHD-290-3D-FC32-Q09S	29	32	40	60	91	112	172	●		6603.2900	2 460 kr
29.5	GHD-295-3D-FC32-Q09S	29.5	32	40	60	93	115	175	●		6603.2950	2 460 kr
30	GHD-300-3D-FC32-Q09S	30	32	40	60	95	117	177	●	QPMG09T308	6603.3000	2 460 kr
30.5	GHD-305-3D-FC32-Q09S	30.5	32	40	60	97	118	178	●		6603.3050	2 460 kr
31	GHD-310-3D-FC40-Q09S	31	40	48	70	98	121	191	●		6603.3100	2 700 kr
31.5	GHD-315-3D-FC40-Q09S	31.5	40	48	70	98	122	192	●		6603.3150	2 700 kr
32	GHD-320-3D-FC40-Q09S	32	40	48	70	101	124	194	●	QPMG09T308	6603.3200	2 700 kr
32.5	GHD-325-3D-FC40-Q09S	32.5	40	48	70	103	126	196	●		6603.3250	2 700 kr
33	GHD-330-3D-FC40-Q09S	33	40	48	70	104	128	198	●		6603.3300	2 700 kr

GHDS-3D / GHD-3D

Indexable Drill

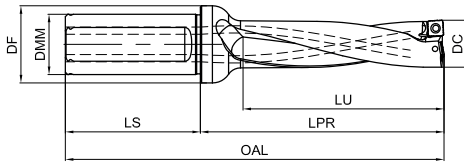


Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK
		DC	DMM	DF	LS	LU	LPR	OAL				
33.5	GHD-335-3D-FC40-Q11S	33.5	40	48	70	106	130	200	●	QPMG110408	6603.3350	2 700 kr
34	GHD-340-3D-FC40-Q11S	34	40	48	70	108	131	201	●		6603.3400	2 700 kr
34.5	GHD-345-3D-FC40-Q11S	34.5	40	48	70	109	134	204	●		6603.3450	2 700 kr
35	GHD-350-3D-FC40-Q11S	35	40	48	70	112	135	205	●		6603.3500	2 700 kr
35.5	GHD-355-3D-FC40-Q11S	35.5	40	48	70	114	137	207	●		6603.3550	2 700 kr
36	GHD-360-3D-FC40-Q11S	36	40	48	70	113	139	209	●		6603.3600	2 890 kr
36.5	GHD-365-3D-FC40-Q11S	36.5	40	48	70	116	141	211	●		6603.3650	2 890 kr
37	GHD-370-3D-FC40-Q11S	37	40	48	70	117	142	212	●		6603.3700	3 020 kr
37.5	GHD-375-3D-FC40-Q11S	37.5	40	48	70	118	144	214	●		6603.3750	3 020 kr
38	GHD-380-3D-FC40-Q11S	38	40	48	70	122	146	216	○		6603.3800	3 020 kr
38.5	GHD-385-3D-FC40-Q11S	38.5	40	48	70	122	148	218	●		6603.3850	3 020 kr
39	GHD-390-3D-FC40-Q11S	39	40	48	70	125	149	219	●		6603.3900	3 020 kr
39.5	GHD-395-3D-FC40-Q11S	39.5	40	48	70	124	151	221	●		6603.3950	3 020 kr
40	GHD-400-3D-FC40-Q11S	40	40	48	70	126	153	223	●		6603.4000	3 020 kr
40.5	GHD-405-3D-FC40-Q13S	40.5	40	48	70	126	126	225	○		QPMG130408	6603.4050
41	GHD-410-3D-FC40-Q13S	41	40	48	70	129	129	227	●	6603.4100		4 130 kr
41.5	GHD-415-3D-FC40-Q13S	41.5	40	48	70	132	132	226.1	●	6603.4150		4 130 kr
42	GHD-420-3D-FC40-Q13S	42	40	48	70	133	133	230	●	6603.4200		4 130 kr
42.5	GHD-425-3D-FC40-Q13S	42.5	40	48	70	133	133	232	●	6603.4250		4 130 kr
43	GHD-430-3D-FC40-Q13S	43	40	48	70	135	135	234	●	6603.4300		4 130 kr
43.5	GHD-435-3D-FC40-Q13S	43.5	40	48	70	136	136	236	○	6603.4350		4 130 kr
44	GHD-440-3D-FC40-Q13S	44	40	48	70	137	137	237	●	6603.4400		4 130 kr
44.5	GHD-445-3D-FC40-Q13S	44.5	40	48	70	139	139	240	○	6603.4450		4 130 kr
45	GHD-450-3D-FC40-Q13S	45	40	48	70	142	142	242	●	6603.4500		4 130 kr
45.5	GHD-455-3D-FC40-Q15S	45.5	40	48	70	143	143	244	●	QPMG150512	6603.4550	4 840 kr
46	GHD-460-3D-FC40-Q15S	46	40	48	70	146	146	246	●		6603.4600	4 840 kr
46.5	GHD-465-3D-FC40-Q15S	46.5	40	48	70	150	150	248	●		6603.4650	4 840 kr
47	GHD-470-3D-FC40-Q15S	47	40	48	70	152	152	249	●		6603.4700	4 840 kr
47.5	GHD-475-3D-FC40-Q15S	47.5	40	48	70	155	155	251	●		6603.4750	4 840 kr
48	GHD-480-3D-FC40-Q15S	48	40	48	70	159	159	253	●		6603.4800	4 840 kr
48.5	GHD-485-3D-FC40-Q15S	48	40	48	70	159	159	258			6603.4850	4 160 kr
49	GHD-490-3D-FC40-Q15S	49	40	49	70	159	159	258			6603.4900	4 160 kr
49.5	GHD-495-3D-FC40-Q15S	49.5	40	49	70	159	159	258	○		6603.4950	4 160 kr
50	GHD-500-3D-Q15A	50.0	40	50	70	191	156	261	●		6603.5000	4 160 kr

● Lagerstandard Edeco ○ Ca 2 veckor

GHDS-4D

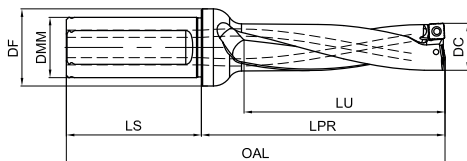
Indexable Drill



Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-4D-FC20-Q04S	14	20	25	50	59	72	122	●	QPMG040204	6604.1400	2 240 kr
14.5	GHD-145-4D-FC20-Q04S	14.5	20	25	50	63	75	125	●		6604.1450	2 240 kr
15	GHD-150-4D-FC20-Q04S	15	20	25	50	64	77	127	●		6604.1500	2 240 kr
15.5	GHD-155-4D-FC20-Q04S	15.5	20	25	50	66	79	129	●		6604.1550	2 240 kr
16	GHD-160-4D-FC20-Q05S	16	20	25	50	67	82	132	●	QPMG050204	6604.1600	2 240 kr
16.5	GHD-165-4D-FC20-Q05S	16.5	20	25	50	70	84	134	●		6604.1650	2 240 kr
17	GHD-170-4D-FC25-Q05S	17	25	32	56	71	86	142	●		6604.1700	2 240 kr
17.5	GHD-175-4D-FC25-Q05S	17.5	25	32	56	74	89	145	●		6604.1750	2 240 kr
18	GHD-180-4D-FC25-Q05S	18	25	32	56	76	91	147	●	QPMG060204	6604.1800	2 240 kr
18.5	GHD-185-4D-FC25-Q05S	18.5	25	32	56	78	93	149	●		6604.1850	2 240 kr
19	GHD-190-4D-FC25-Q06S	19	25	32	56	79	95	151	●		6604.1900	2 240 kr
19.5	GHD-195-4D-FC25-Q06S	19.5	25	32	56	83	99	155	●		6604.1950	2 240 kr
20	GHD-200-4D-FC25-Q06S	20	25	32	56	84	101	157	●	QPMG07T306	6604.2000	2 240 kr
20.5	GHD-205-4D-FC25-Q06S	20.5	25	32	56	87	103	159	●		6604.2050	2 520 kr
21	GHD-210-4D-FC25-Q06S	21	25	32	56	88	105	161	●		6604.2100	2 520 kr
21.5	GHD-215-4D-FC25-Q06S	21.5	25	32	56	90	107	163	●		6604.2150	2 520 kr
22	GHD-220-4D-FC25-Q06S	22	25	32	56	92	109	165	●	QPMG09T308	6604.2200	2 520 kr
22.5	GHD-225-4D-FC25-Q06S	22.5	25	32	56	95	112	168	●		6604.2250	2 610 kr
23	GHD-230-4D-FC25-Q07S	23	25	32	56	99	114	170	●		6604.2300	2 610 kr
23.5	GHD-235-4D-FC25-Q07S	23.5	25	32	56	102	117	173	●		6604.2350	2 610 kr
24	GHD-240-4D-FC25-Q07S	24	25	32	56	101	119	175	●	QPMG09T308	6604.2400	2 610 kr
24.5	GHD-245-4D-FC25-Q07S	24.5	25	32	56	104	122	178	●		6604.2450	2 610 kr
25	GHD-250-4D-FC25-Q07S	25	25	32	56	104	124	180	●		6604.2500	2 610 kr
25.5	GHD-255-4D-FC32-Q07S	25.5	32	40	60	107	126	186	○		6604.2550	2 930 kr
26	GHD-260-4D-FC32-Q07S	26	32	40	60	108	128	188	●	QPMG09T308	6604.2600	2 930 kr
26.5	GHD-265-4D-FC32-Q07S	26.5	32	40	60	110	130	190	○		6604.2650	2 930 kr
27	GHD-270-4D-FC32-Q07S	27	32	40	60	112	132	192	●		6604.2700	2 930 kr
27.5	GHD-275-4D-FC32-Q09S	27.5	32	40	60	113	135	195	○		6604.2750	2 930 kr
28	GHD-280-4D-FC32-Q09S	28	32	40	60	115	137	197	○	QPMG09T308	6604.2800	2 930 kr
28.5	GHD-285-4D-FC32-Q09S	28.5	32	40	60	118	139	199	○		6604.2850	2 930 kr
29	GHD-290-4D-FC32-Q09S	29	32	40	60	120	141	201	●		6604.2900	2 930 kr
29.5	GHD-295-4D-FC32-Q09S	29.5	32	40	60	123	144	204	○		6604.2950	2 930 kr
30	GHD-300-4D-FC32-Q09S	30	32	40	60	125	147	207	●	QPMG09T308	6604.3000	2 930 kr
30.5	GHD-305-4D-FC32-Q09S	30.5	32	40	60	126	148	208	○		6604.3050	2 930 kr
31	GHD-310-4D-FC40-Q09S	31	40	48	70	129	152	222	●		6604.3100	3 230 kr
31.5	GHD-315-4D-FC40-Q09S	31.5	40	48	70	131	154	224	○		6604.3150	3 230 kr
32	GHD-320-4D-FC40-Q09S	32	40	48	70	134	156	226	●	QPMG09T308	6604.3200	3 230 kr
32.5	GHD-325-4D-FC40-Q09S	32.5	40	48	70	137	159	229	○		6604.3250	3 230 kr
33	GHD-330-4D-FC40-Q09S	33	40	48	70	138	161	231	○		6604.3300	3 230 kr

GHDS-4D / GHD-4D

Indexable Drill

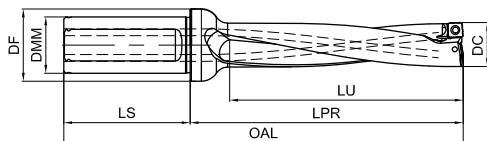


Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK	
		DC	DMM	DF	LS	LU	LPR	OAL					
33.5	GHD-335-4D-FC40-Q11S	33.5	40	48	70	142	163	233	○	QPMG110408	6604.3350	3 230 kr	
34	GHD-340-4D-FC40-Q11S	34	40	48	70	142	165	235	○		6604.3400	3 460 kr	
34.5	GHD-345-4D-FC40-Q11S	34.5	40	48	70	142	168	238	○		6604.3450	3 460 kr	
35	GHD-350-4D-FC40-Q11S	35	40	48	70	146	170	240	○		6604.3500	3 460 kr	
35.5	GHD-355-4D-FC40-Q11S	35.5	40	48	70	146	173	243	○		6604.3550	3 460 kr	
36	GHD-360-4D-FC40-Q11S	36	40	48	70	150	175	245	○		6604.3600	3 460 kr	
36.5	GHD-365-4D-FC40-Q11S	36.5	40	48	70	152	177	247	○		6604.3650	3 460 kr	
37	GHD-370-4D-FC40-Q11S	37	40	48	70	154	179	249	○		6604.3700	3 550 kr	
37.5	GHD-375-4D-FC40-Q11S	37.5	40	48	70	158	182	252	○		6604.3750	3 550 kr	
38	GHD-380-4D-FC40-Q11S	38	40	48	70	157	184	254	●		6604.3800	3 550 kr	
38.5	GHD-385-4D-FC40-Q11S	38.5	40	48	70	160	186	256	○		6604.3850	3 550 kr	
39	GHD-390-4D-FC40-Q11S	39	40	48	70	165	188	258	●		6604.3900	3 550 kr	
39.5	GHD-395-4D-FC40-Q11S	39.5	40	48	70	166	191	261	○		6604.3950	3 550 kr	
40	GHD-400-4D-FC40-Q11S	40	40	48	70	164	193	263	○		6604.4000	3 550 kr	
40.5	GHD-405-4D-FC40-Q13S	40.5	40	48	70	167	195	265	○		QPMG130408	6604.4050	4 350 kr
41	GHD-410-4D-FC40-Q13S	41	40	48	70	169	198	268	○			6604.4100	4 350 kr
41.5	GHD-415-4D-FC40-Q13S	41.5	40	48	70	171	200	270	○	6604.4150		4 350 kr	
42	GHD-420-4D-FC40-Q13S	42	40	48	70	174	202	272	○	6604.4200		4 350 kr	
42.5	GHD-425-4D-FC40-Q13S	42.5	40	48	70	175	204	274	○	6604.4250		4 350 kr	
43	GHD-430-4D-FC40-Q13S	43	40	48	70	177	207	277	○	6604.4300		4 350 kr	
43.5	GHD-435-4D-FC40-Q13S	43.5	40	48	70	179	209	279	○	6604.4350		4 350 kr	
44	GHD-440-4D-FC40-Q13S	44	40	48	70	181	211	281	○	6604.4400		4 350 kr	
44.5	GHD-445-4D-Q13A	44.5	40	60	70	222	180	292	○	6604.4450	3 240 kr		
45.0	GHD-450-4D-Q13A	45.0	40	60	70	222	180	292	○	6604.4500	3 240 kr		
45.5	GHD-455-4D-Q15A	45.5	40	60	70	227	184	297	○	QPMG150512	6604.4550	4 420 kr	
46.0	GHD-460-4D-Q15A	46.0	40	60	70	227	184	297	○		6604.4600	4 420 kr	
46.5	GHD-465-4D-Q15A	46.5	40	60	70	231	188	301	○		6604.4650	4 420 kr	
47.0	GHD-470-4D-Q15A	47.0	40	60	70	231	188	301	○		6604.4700	4 420 kr	
47.5	GHD-475-4D-Q15A	47.5	40	60	70	236	192	306	○		6604.4750	4 420 kr	
48.0	GHD-480-4D-Q15A	48.0	40	60	70	236	192	306	○		6604.4800	4 420 kr	
48.5	GHD-485-4D-Q15A	48.5	40	60	70	240	196	310	○		6604.4850	4 420 kr	
49.0	GHD-490-4D-Q15A	49.0	40	60	70	240	196	310	○		6604.4900	4 420 kr	
49.5	GHD-495-4D-Q15A	49.5	40	60	70	245	200	315	○		6604.4950	4 420 kr	
50.0	GHD-500-4D-Q15A	50.0	40	60	70	245	200	315	○		6604.5000	4 420 kr	
50.5	GHD-505-4D-Q15A	50.5	40	60	70	250	205	320	○	6604.5050	4 420 kr		
51.0	GHD-510-4D-Q15A	51.0	40	60	70	250	205	320	○	6604.5100	4 420 kr		

● Lagerstandard Edeco ○ Ca 2 veckor

GHDS-5D / GHD-5D

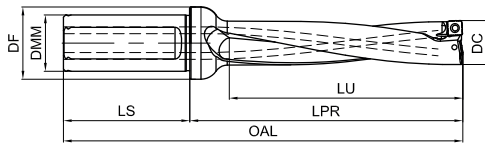
Indexable Drill



Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK
		DC	DMM	DF	LS	LU	LPR	OAL				
14	GHD-140-5D-FC20-Q04S	14	20	25	50	73	86	136	●	QPMG040204	6605.1400	2 520 kr
14.5	GHD-145-5D-FC20-Q04S	14.5	20	25	50	77	90	140	●		6605.1450	2 520 kr
15	GHD-150-5D-FC20-Q04S	15	20	25	50	79	92	142	●		6605.1500	2 520 kr
15.5	GHD-155-5D-FC20-Q04S	15.5	20	25	50	81	95	145	●		6605.1550	2 520 kr
16	GHD-160-5D-FC20-Q05S	16	20	25	50	83	98	148	○		6605.1600	2 520 kr
16.5	GHD-165-5D-FC20-Q05S	16.5	20	25	50	87	101	151	●		6605.1650	2 520 kr
17	GHD-170-5D-FC25-Q05S	17	25	32	56	90	104	160	●	QPMG050204	6605.1700	2 520 kr
17.5	GHD-175-5D-FC25-Q05S	17.5	25	32	56	93	107	163	●		6605.1750	2 520 kr
18	GHD-180-5D-FC25-Q05S	18	25	32	56	94	109	165	●		6605.1800	2 520 kr
18.5	GHD-185-5D-FC25-Q05S	18.5	25	32	56	97	112	168	●		6605.1850	2 520 kr
19	GHD-190-5D-FC25-Q06S	19	25	32	56	99	114	170	●	QPMG060204	6605.1900	2 520 kr
19.5	GHD-195-5D-FC25-Q06S	19.5	25	32	56	103	118	174	●		6605.1950	2 520 kr
20	GHD-200-5D-FC25-Q06S	20	25	32	56	104	121	177	●		6605.2000	2 520 kr
20.5	GHD-205-5D-FC25-Q06S	20.5	25	32	56	107	124	180	●		6605.2050	2 770 kr
21	GHD-210-5D-FC25-Q06S	21	25	32	56	109	126	182	●		6605.2100	2 770 kr
21.5	GHD-215-5D-FC25-Q06S	21.5	25	32	56	112	129	185	●		6605.2150	2 770 kr
22	GHD-220-5D-FC25-Q06S	22	25	32	56	113	131	187	●	QPMG07T306	6605.2200	2 770 kr
22.5	GHD-225-5D-FC25-Q06S	22.5	25	32	56	116	134	190	●		6605.2250	2 860 kr
23	GHD-230-5D-FC32-Q07S	23	32	40	60	120	138	198	●		6605.2300	2 860 kr
23.5	GHD-235-5D-FC32-Q07S	23.5	32	40	60	122	140	200	●		6605.2350	2 860 kr
24	GHD-240-5D-FC32-Q07S	24	32	40	60	124	143	203	●		6605.2400	2 860 kr
24.5	GHD-245-5D-FC32-Q07S	24.5	32	40	60	127	146	206	●		6605.2450	2 860 kr
25	GHD-250-5D-FC32-Q07S	25	32	40	60	129	149	209	●	QPMG09T308	6605.2500	2 860 kr
25.5	GHD-255-5D-FC32-Q07S	25.5	32	40	60	133	153	213	○		6605.2550	3 230 kr
26	GHD-260-5D-FC32-Q07S	26	32	40	60	137	157	217	○		6605.2600	3 230 kr
26.5	GHD-265-5D-FC32-Q07S	26.5	32	40	60	138	158	218	○		6605.2650	3 230 kr
27	GHD-270-5D-FC32-Q07S	27	32	40	60	139	159	219	○		6605.2700	3 230 kr
27.5	GHD-275-5D-FC32-Q09S	27.5	32	40	60	142	162	222	○		6605.2750	3 230 kr
28	GHD-280-5D-FC32-Q09S	28	32	40	60	143	165	225	●	QPMG09T308	6605.2800	3 230 kr
28.5	GHD-285-5D-FC32-Q09S	28.5	32	40	60	147	169	229	○		6605.2850	3 230 kr
29	GHD-290-5D-FC32-Q09S	29	32	40	60	150	171	231	●		6605.2900	3 230 kr
29.5	GHD-295-5D-FC32-Q09S	29.5	32	40	60	153	174	234	○		6605.2950	3 230 kr
30	GHD-300-5D-FC32-Q09S	30	32	40	60	155	177	237	●		6605.3000	3 230 kr
30.5	GHD-305-5D-FC32-Q09S	30.5	32	40	60	158	180	240	○		6605.3050	3 230 kr
31	GHD-310-5D-FC40-Q09S	31	40	48	70	160	183	253	●	QPMG09T308	6605.3100	3 550 kr
31.5	GHD-315-5D-FC40-Q09S	31.5	40	48	70	163	186	256	○		6605.3150	3 550 kr
32	GHD-320-5D-FC40-Q09S	32	40	48	70	166	188	258	●		6605.3200	3 550 kr
32.5	GHD-325-5D-FC40-Q09S	32.5	40	48	70	170	192	262	○		6605.3250	3 550 kr
33	GHD-330-5D-FC40-Q09S	33	40	55	70	198	165	268	●		6605.3300	3 550 kr

GHDS-5D / GHD-5D

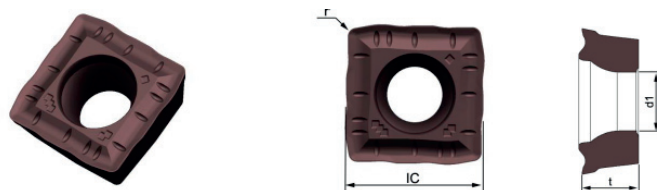
Indexable Drill



Dia.	Benämning	Dimension (mm)							Lager	Skär	Art.nr	Pris SEK	
		DC	DMM	DF	LS	LU	LPR	OAL					
33.5	GHD-335-5D-FC40-Q11S	33,5	40	55	70	203	170	273	○	QPMG110408	6605.3350	3 550 kr	
34	GHD-340-5D-FC40-Q11S	34	40	55	70	203	170	273	●		6605.3400	3 540 kr	
34.5	GHD-345-5D-FC40-Q11S	34,5	40	55	70	209	175	279	○		6605.3450	3 760 kr	
35	GHD-350-5D-FC40-Q11S	35	40	55	70	209	175	279	○		6605.3500	3 760 kr	
35.5	GHD-355-5D-FC40-Q11S	35,5	40	55	70	215	180	285	○		6605.3550	3 760 kr	
36	GHD-360-5D-FC40-Q11S	36	40	55	70	215	180	285	●		6605.3600	3 760 kr	
36.5	GHD-365-5D-FC40-Q11S	36,5	40	55	70	221	185	291	○		6605.3650	3 760 kr	
37	GHD-370-5D-FC40-Q11S	37	40	55	70	221	185	291	○		6605.3700	3 920 kr	
37.5	GHD-375-5D-FC40-Q11S	37,5	40	55	70	227	190	297	○		6605.3750	3 920 kr	
38	GHD-380-5D-FC40-Q11S	38	40	55	70	227	190	297	●		6605.3800	3 920 kr	
38.5	GHD-385-5D-FC40-Q11S	38,5	40	55	70	232	195	302	○		6605.3850	3 920 kr	
39	GHD-390-5D-FC40-Q11S	39	40	55	70	232	195	302	○		6605.3900	3 920 kr	
39.5	GHD-395-5D-FC40-Q11S	39,5	40	60	70	238	200	308	○		6605.3950	3 920 kr	
40	GHD-400-5D-FC40-Q11S	40	40	60	70	238	200	308	●		6605.4000	3 920 kr	
40.5	GHD-405-5D-Q13A	40.5	40	60	70	244	205	314	○		QPMG130408	6605.4050	4 020 kr
41.0	GHD-410-5D-Q13A	41.0	40	60	70	244	205	314	○			6605.4100	4 020 kr
41.5	GHD-415-5D-Q13A	41.5	40	60	70	249	210	319	○	6605.4150		4 020 kr	
42.0	GHD-420-5D-Q13A	42.0	40	60	70	249	210	319	○	6605.4200		4 020 kr	
42.5	GHD-425-5D-Q13A	42.5	40	60	70	255	215	325	○	6605.4250		4 020 kr	
43.0	GHD-430-5D-Q13A	43.0	40	60	70	255	215	325	●	6605.4300		4 020 kr	
43.5	GHD-435-5D-Q13A	43.5	40	60	70	260	220	330	○	6605.4350		4 020 kr	
44.0	GHD-440-5D-Q13A	44.0	40	60	70	260	220	330	●	6605.4400		4 020 kr	
44.5	GHD-445-5D-Q13A	44.5	40	60	70	267	225	337	●	6605.4450		4 020 kr	
45.0	GHD-450-5D-Q13A	45.0	40	60	70	267	225	337	●	6605.4500		4 020 kr	
45.5	GHD-455-5D-Q15A	45.5	40	60	70	273	230	343	○	QPMG150512	6605.4550	5 450 kr	
46.0	GHD-460-5D-Q15A	46.0	40	60	70	273	230	343	○		6605.4600	5 450 kr	
46.5	GHD-465-5D-Q15A	46.5	40	60	70	278	235	348	○		6605.4650	5 450 kr	
47.0	GHD-470-5D-Q15A	47.0	40	60	70	278	235	348	○		6605.4700	5 450 kr	
47.5	GHD-475-5D-Q15A	47.5	40	60	70	284	240	354	○		6605.4750	5 450 kr	
48.0	GHD-480-5D-Q15A	48.0	40	60	70	284	240	354	○		6605.4800	5 450 kr	
48.5	GHD-485-5D-Q15A	48.5	40	60	70	289	245	359	○		6605.4850	5 450 kr	
49.0	GHD-490-5D-Q15A	49.0	40	60	70	289	245	359	○		6605.4900	5 450 kr	
49.5	GHD-495-5D-Q15A	49.5	40	60	70	295	250	365	○		6605.4950	5 450 kr	
50.0	GHD-500-5D-Q15A	50.0	40	60	70	295	250	365	○		6605.5000	5 450 kr	
50.5	GHD-505-5D-Q15A	50.5	40	60	70	300	255	370	○	6605.5050	5 450 kr		
51.0	GHD-510-5D-Q15A	51.0	40	60	70	300	255	370	○	6605.5100	5 450 kr		

● Lagerstandard Edeco ○ Ca 2 veckor

Vändskär och rekommenderade skärdata



Artikelnr	Benämning	Kvalitet	IC	t	r	d1	Borr diameter	Lager	Pris SEK
6603.0010	QPMG040204-DP	GA4230	4,70	2,30	0,40	2,20	14-15,9	●	84,50 kr
6603.0110	QPMG040204-DP	GH4115	4,70	2,30	0,40	2,20	14-15,9	●	84,50 kr
6603.0120	QPMG040204-DP	GH4125	4,70	2,30	0,40	2,20	14-15,9	●	84,50 kr
6603.0012	QPMG040204-DP	GM3220	4,70	2,30	0,40	2,20	14-15,9	●	84,50 kr
6603.0015	QPMG040204-DP	GS4130	4,70	2,30	0,40	2,20	14-15,9	●	84,50 kr
6603.0020	QPMG050204-DP	GA4230	5,70	2,50	0,40	2,60	16-18,9	●	90,00 kr
6603.0022	QPMG050204-DP	GM3220	5,70	2,50	0,40	2,60	16-18,9	●	90,00 kr
6603.0025	QPMG050204-DP	GS4130	5,70	2,50	0,40	2,60	16-18,9	●	90,00 kr
6603.0090	QPMG060204-DP	GK4125	6,50	2,50	0,40	2,60	19-22,5	○	96,50 kr
6603.0030	QPMG060204-DP	GA4230	6,50	2,50	0,40	2,60	19-22,5	●	96,50 kr
6603.0032	QPMG060204-DP	GM3220	6,50	2,50	0,40	2,60	19-22,5	●	96,50 kr
6603.0035	QPMG060204-DP	GS4130	6,50	2,50	0,40	2,60	19-22,5	●	96,50 kr
6603.0040	QPMG07T306-DP	GA4230	7,94	3,20	0,60	2,85	22,6-27,0	●	103 kr
6603.0042	QPMG07T306-DP	GM3220	7,94	3,20	0,60	2,85	22,6-27,0	●	103 kr
6603.0045	QPMG07T306-DP	GS4130	7,94	3,20	0,60	2,85	22,6-27,0	●	103 kr
6603.0050	QPMG09T308-DP	GA4230	9,70	3,50	0,80	3,50	27,1-33,0	○	113 kr
6603.0052	QPMG09T308-DP	GM3220	9,70	3,50	0,80	3,50	27,1-33,0	●	113 kr
6603.0055	QPMG09T308-DP	GS4130	9,70	3,50	0,80	3,50	27,1-33,0	●	113 kr
6603.0060	QPMG110408-DP	GA4230	11,50	4,76	0,80	4,40	33,1-40	●	116 kr
6603.0062	QPMG110408-DP	GM3220	11,50	4,76	0,80	4,40	33,1-40	●	116 kr
6603.0065	QPMG110408-DP	GS4130	11,50	4,76	0,80	4,40	33,1-40	●	116 kr
6603.0070	QPMG130408-DP	GA4230	13,20	4,76	0,80	4,40	40,1-45	●	134 kr
6603.0072	QPMG130408-DP	GM3220	13,20	4,76	0,80	4,40	40,1-45	●	134 kr
6603.0075	QPMG130408-DP	GS4130	13,20	4,76	0,80	4,40	40,1-45	●	134 kr
6603.0080	QPMG150512-DP	GA4230	15,20	5,20	1,20	5,50	45,1-51	●	151 kr
6603.0082	QPMG150512-DP	GM3220	15,20	5,20	1,20	5,50	45,1-51	●	151 kr
6603.0085	QPMG150512-DP	GS4130	15,20	5,20	1,20	5,50	45,1-51	●	151 kr

GA4230: Universell sort för bearbetning i stål, segjärn, gjutjärn och rostfritt stål. PVD belagd

GH4115: För bearbetning i hårdat material. Bra förutsättningar

GH4125: För bearbetning i lätt intermittent

GM3220: Första val vid bearbetning i rostfria material

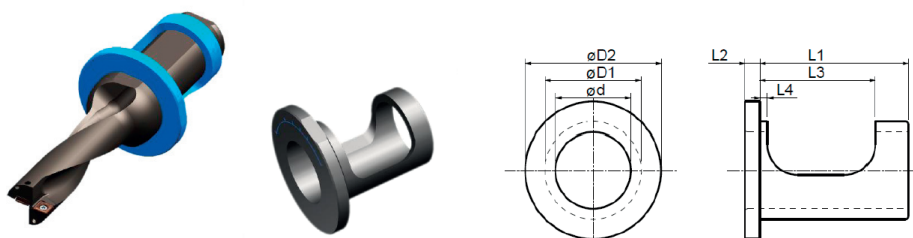
GS4130: Första val vid bearbetning av superlegeringar. PVD belagd.

Material	Hårdhet	Skärhastighet Vc m/min	Matning f mm/varv				
			Ø 14.0–22.5	Ø 23.0–27.0	Ø 27.5–33.0	Ø 33.5–40.0	
P	Olegerat stål	80–170	(240) 160–300	0.04–0.06	0.04–0.06	0.04–0.08	0.04–0.08
	Legerat stål	170–250	(180) 140–220	0.04–0.10	0.04–0.12	0.06–0.16	0.08–0.18
	Stålgjutgods	140–260	(180) 160–250	0.04–0.10	0.04–0.12	0.06–0.16	0.08–0.18
		180–300	(160) 140–200	0.04–0.10	0.04–0.12	0.06–0.16	0.08–0.18
		180–300	(160) 140–200	0.05–0.08	0.06–0.12	0.08–0.14	0.08–0.16
M	Rostfritt (far/mar)	150–270	(180) 140–250	0.04–0.10	0.06–0.12	0.06–0.14	0.06–0.16
	Rostfritt austenitiskt	150–270	(180) 150–250	0.04–0.10	0.06–0.12	0.06–0.14	0.06–0.16
K	Smidesgjutjärn	150–230	(180) 120–220	0.04–0.10	0.06–0.14	0.06–0.16	0.08–0.20
	Gjutjärn	150–230	(200) 160–250	0.04–0.10	0.06–0.14	0.06–0.16	0.08–0.20
	Segjärn	160–260	(180) 150–220	0.04–0.12	0.06–0.16	0.08–0.18	0.08–0.20
S	Superlegeringar	130–400	(50) 30–80	0.04–0.06	0.04–0.08	0.04–0.10	0.06–0.12
	Titanlegeringar	130–400	(50) 30–60	0.04–0.08	0.04–0.10	0.06–0.12	0.08–0.11
H	Hårdat stål	400–	(45) 30–60	0.04–0.08	0.04–0.10	0.06–0.12	0.08–0.14

Reservdelar

Vändskär	Skruv			Nyckel			N-m moment
	Artikelnr	Benämning	Pris SEK	Artikelnr	Benämning	Pris SEK	
QPMG040204	65.02704K	SKÄRSKRUV SI60M2X4,3	28 kr	PTT06PK	Nyckel TT06P	27,30 kr	0.6
QPMG050204	65.03107K	SKÄRSKRUV SI60M2,2X5	28 kr	PTT07PK	Nyckel TT07P	27,30 kr	0.8
QPMG060204	65.03107K	SKÄRSKRUV SI60M2,2X5	28 kr	PTT07PK	Nyckel TT07P	27,30 kr	0.8
QPMG07T306	65.03509K	SKÄRSKRUV SI60M2,5X6,5	28 kr	PTT08PK	Nyckel TT08P	26,10 kr	0.8
QPMG09T308	65.04210K	SKÄRSKRUV SI60M3X7,2	28 kr	PTT09PK	Nyckel TT09P	27,30 kr	1.2
QPMG110408	65.05510K	SKÄRSKRUV SI60M4X9	28 kr	PTT15PK	Nyckel TT15P	27,30 kr	2.0
QPMG130408	65.05510K	SKÄRSKRUV SI60M4X9	28 kr	PTT15PK	Nyckel TT15P	27,30 kr	2.0
QPMG150512	65.07212K	SKÄRSKRUV SI60M5X14	28 kr	PTT20PK	Nyckel TT20P	27,30 kr	2.5

Excentrisk hylsa



Artikelnr	Type	Dimension							Intervall	Lager	Pris SEK
		Ød	ØD1	ØD2	L1	L2	L3	L4			
65.PES2025AHB	ES2025A	20	25	40	45	5	36	3.0	-0.2 - +0.4	●	1 140 kr
65.PES2532AHB	ES2532A	25	32	50	48	5	38	2.5		●	
65.PES3240AHB	ES3240A	32	40	60	55	5	43	2.5		●	1 140 kr
65.PES4050AHB	ES4050A	40	50	70	65	5	49	3.0		●	1 140 kr

Återförsäljare: