



Maschinenspezifische Spannlösungen

Machine specific workholding solutions



TRIAG

INTERNATIONAL

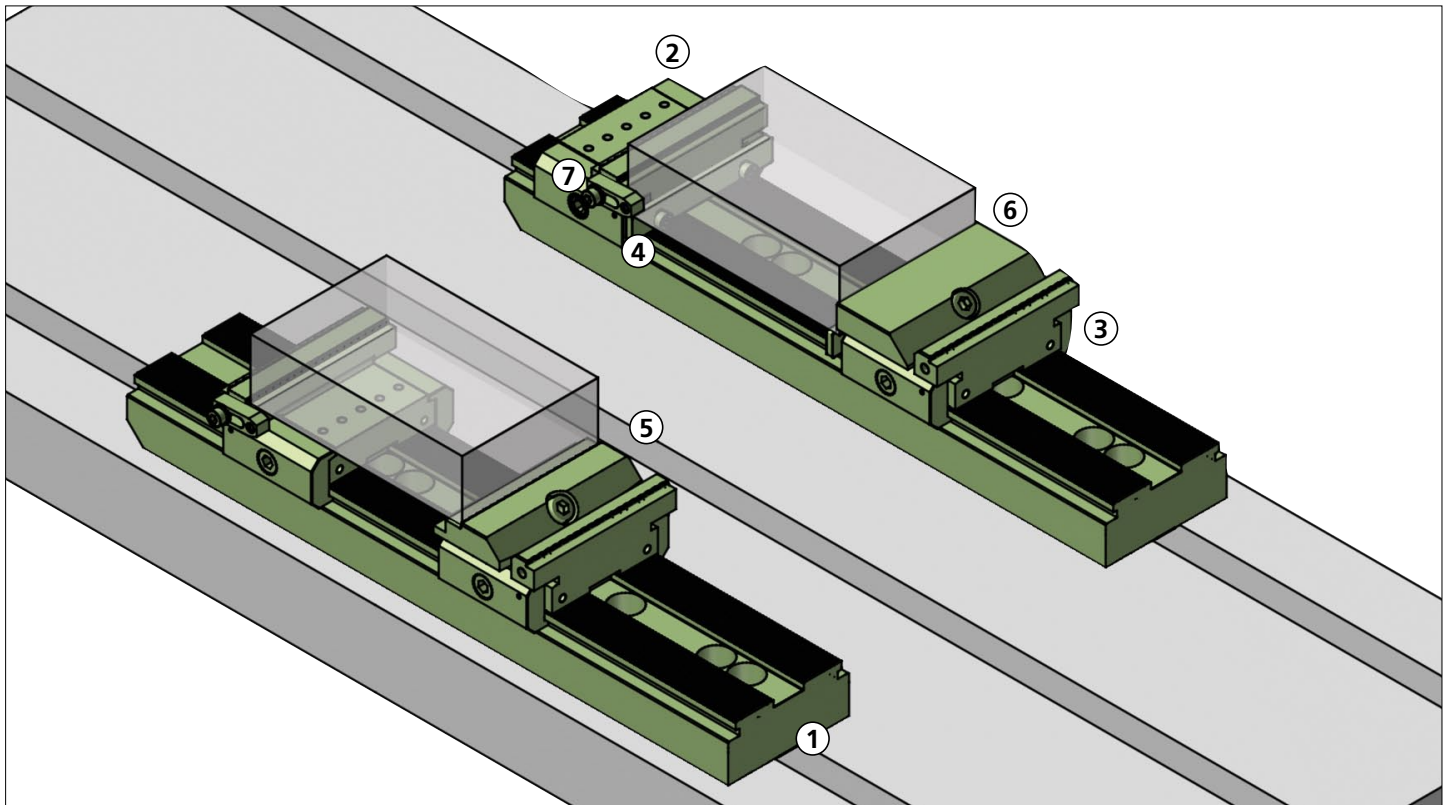
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Hochflexibel, zuverlässig
und einfach zu bedienen.

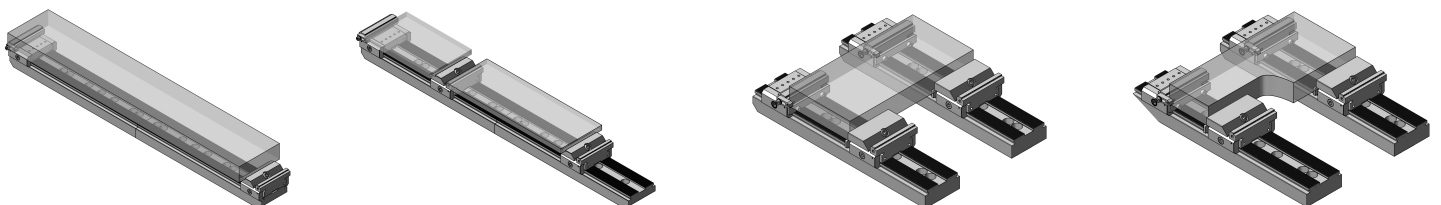
*High flexibility, reliable
and easy to handle.*



Haas
VF-2-I



①	Artikel Nr. und Inhalt <i>Article Nr. and content</i>	Bezeichnung <i>Description</i>	Kg <i>Kg</i>	Spannbereich <i>Clamping area</i>
	HSVF21-SET1	Maschinen-Set / Machine-Set	23.1	max. 330 mm / 730 mm (gekoppelt / coupled)
①	2x PCB4050400	Basisschiene / Base-rail	15.8	
②	2x PAND94-34PRF-A1	Anschlagmodul / End-module	2.2	
③	2x PS1PF94L34-105	Spannmodul / Clamping module	2.1	
④	4x PCU14093	Parallelunterlage / Steel parallel	0.2	
⑤	2x B120P	Prägebacke / Stamping jaw	0.8	
⑥	2x B110	Backe / Jaw	1.0	
⑦	2x FA1240	Fräsanschlag / Milling buffer	1.0	
⑧	4x TWADAPT16	Ausrichtzapfen T-Nuten / Aligning pin t-slot	-	
⑨	8x M12 x 35 ISO4762	Zylinderschraube / Cap screw	-	
⑩	8x SM1135M12X16	T-Nutenstein / T-nut	-	



- ✓ Hohes Mass an Flexibilität
- ✓ Einzigartiges Pratzensystem
- ✓ Präzise zuverlässige Schnittstelle
- ✓ Leichtgewichtig
- ✓ Einfache Handhabung
- ✓ Keine spänefüllenden T-Nuten

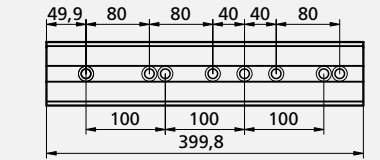
- ✓ High degree of flexibility
- ✓ Precise and reliable interface
- ✓ Unique side clamp system
- ✓ Lightweight
- ✓ Easy handling
- ✓ No chip catching t-slots



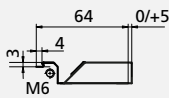
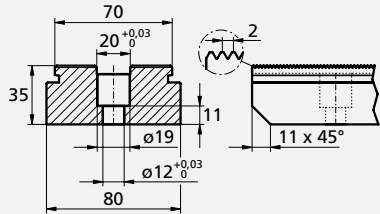
Schraube Screw	Drehmoment Torque		Spannkraft Workholding force		
	Nm	(lb-ft)	~daN	~(lb)	~t
M8	10	7,4	= 400	880	0,4
	20	14,8	= 800	1760	0,8
	30	22,2	= 1200	2650	1,2
	40	29,6	= 1600	3530	1,6



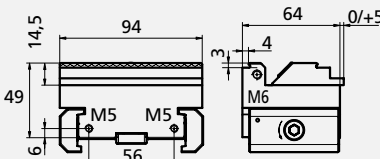
Montageanleitung
Mounting instruction



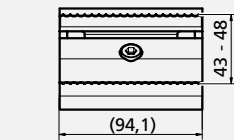
①



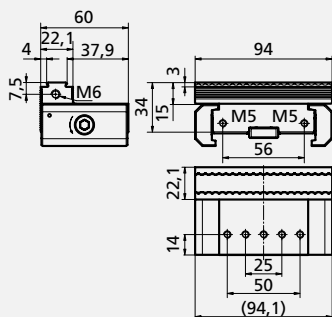
⑥



⑤

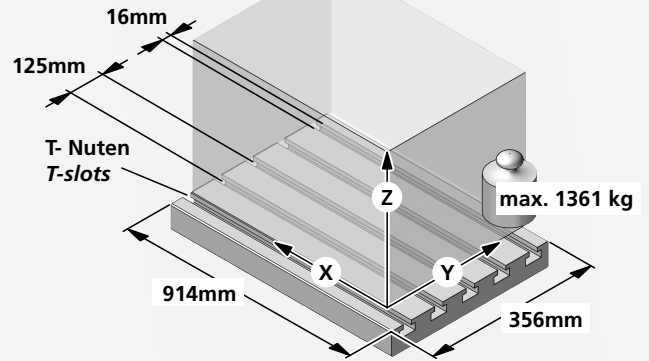


③

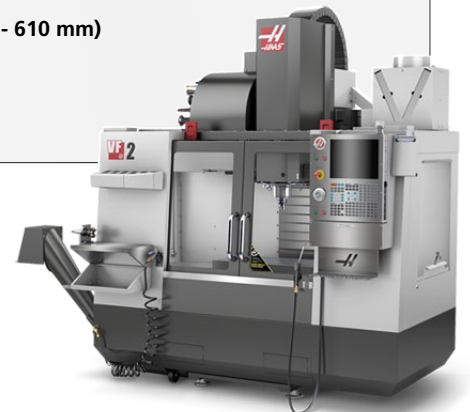


②

Spindel
Spindle
Ø132



X = 762 mm
Y = 406 mm
Z = 508 mm (102 - 610 mm)



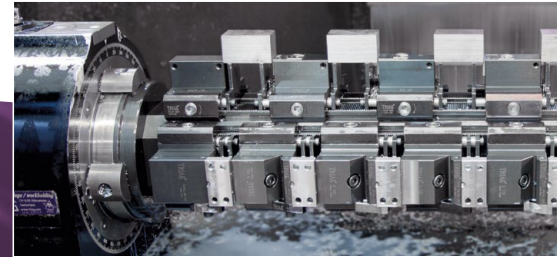
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**Auch erhältlich für die
4-Achs Bearbeitung.**

*Also available for
4-axis machining.*



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