



VG-Cut Blade System

Improved Clamping System for
Greater Rigidity and Stability

Features and Benefits:

- Improved pocket design stabilizes inserts for precise and consistent cutting performance
- Simple method to place and replace inserts while the blade is still on the machine
- One extractor (key) fits all new VG-Cut blades
- New VG-Cut blades feature the "N" designation (e.g., VGP32-5ND) for easy recognition

TO UNLOCK

1. Take the extractor (Fig.1) and insert the 2 pins in the blade. (Fig. 2A)
2. Turn the extractor to the left to unlock the insert pocket. (Fig. 2B)
3. Remove the insert. (Fig. 2C)

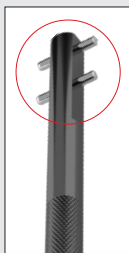


Fig. 1

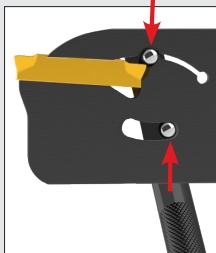


Fig. 2A

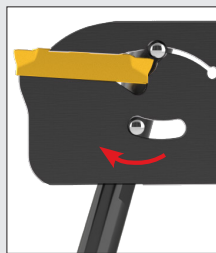


Fig. 2B

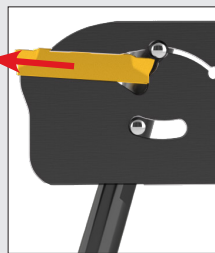


Fig. 2C

TO LOCK

1. Place the extractor in the blade holes as in Fig. 2A
2. Open the pocket as in Fig. 2B and place the insert inside.
3. Turn the extractor to the right to secure. (Fig. 3)

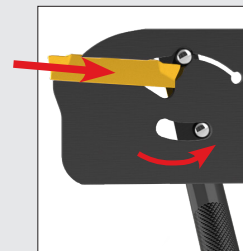


Fig. 3

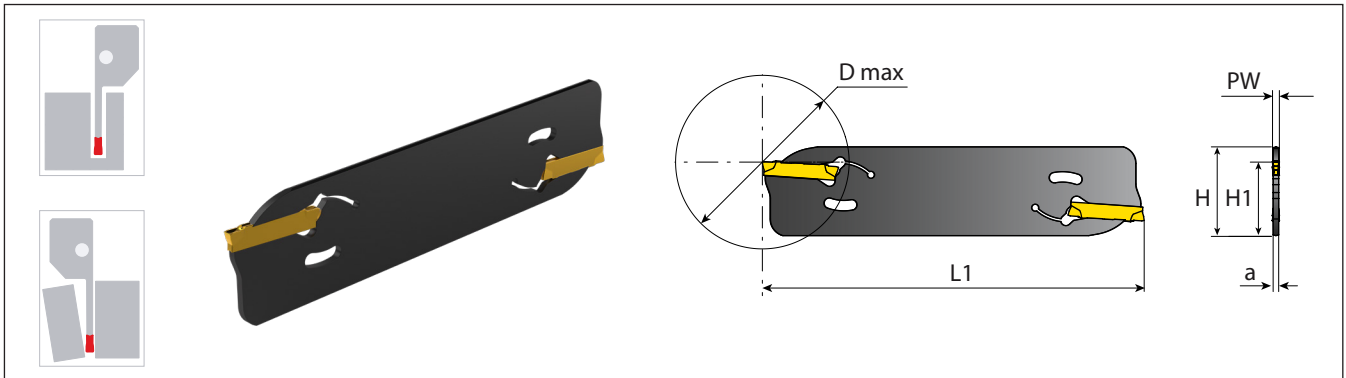
Please be in direct contact with me for any specific questions or requests.
For additional updates and news, visit the new VARGUS website: www.vargus.com


Daniel Gurevich
Daniel Gurevich
GROOVEX Product Manager

VG-Cut

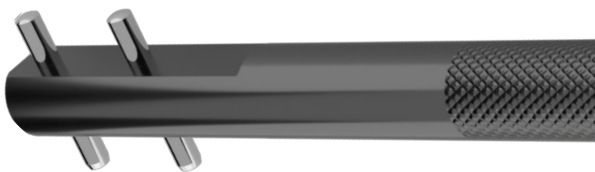
New VG-Cut Blades

Improved Clamping System – Greater Rigidity and Stability



Ordering Code		Dimensions mm					Spare Parts
ISO 13399	H	CW	CUTDIA	HF	OAL	WB	
VARGUS	H	PW	D max	H1	L1	a	Extractor (Key)*
VGP26-2ND	26	2	50	21.4	110	1.6	KVGP
VGP32-2ND	32	2	50	24.8	150	1.6	
VGP26-3ND	26	3	70	21.4	110	2.5	
VGP32-3ND	32	3	100	24.8	150	2.5	
VGP26-4ND	26	4	70	21.4	110	3.4	
VGP32-4ND	32	4	100	24.8	150	2.5	
VGP32-5ND	32	5	100	24.8	150	4	
VGP32-6ND	32	6	100	24.8	150	5.2	

* Not included. Please order separately.



KVGP

The easy-to-use KVGP extractor (key) includes two pins which fit on the blade.

The inserts are locked/released from the blade by turning the extractor sideways.

Phased Out Items

Ordering Code	Item No.
VGP26-3D	128-00001
VGP32-3D	128-00002
VGP32-4D	128-00003
VGP26-2D	128-00016
VGP35-3S	128-00023
VGP32-2D	128-00027
VGP32-5D	145-00076
VGP32-6D	145-00077