

| D0.8 | | D0.9 | | D1 | | D1.5 | | D2 | | D2.5 | | D3 | |
|--------|----------|--------|----------|--------|----------|--------|----------|--------|----------|--------|----------|--------|----------|
| Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting |
| 151 | 140 | 170 | 140 | 180 | 140 | 180 | 140 | 180 | 140 | 180 | 140 | 180 | 140 |
| 60,000 | 55,700 | 60,000 | 49,500 | 57,300 | 44,600 | 38,200 | 29,700 | 28,600 | 22,300 | 22,900 | 17,800 | 19,100 | 14,900 |
| 0.015 | 0.009 | 0.016 | 0.010 | 0.016 | 0.010 | 0.022 | 0.013 | 0.026 | 0.016 | 0.032 | 0.019 | 0.038 | 0.023 |
| 1,820 | 1,020 | 1,910 | 950 | 1,830 | 860 | 1,680 | 790 | 1,490 | 700 | 1,470 | 680 | 1,440 | 680 |
| 1.04 | 0.40 | 1.17 | 0.45 | 1.30 | 0.50 | 1.95 | 0.75 | 2.60 | 1.00 | 3.25 | 1.25 | 3.90 | 1.50 |
| 0.08 | 0.80 | 0.09 | 0.90 | 0.10 | 1.00 | 0.15 | 1.50 | 0.20 | 2.00 | 0.25 | 2.50 | 0.30 | 3.00 |
| 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 |
| 55,700 | 39,800 | 49,500 | 35,400 | 44,600 | 31,800 | 29,700 | 21,200 | 22,300 | 15,900 | 17,800 | 12,700 | 14,900 | 10,600 |
| 0.015 | 0.009 | 0.016 | 0.010 | 0.016 | 0.010 | 0.022 | 0.013 | 0.026 | 0.016 | 0.032 | 0.019 | 0.038 | 0.023 |
| 1,690 | 730 | 1,580 | 680 | 1,430 | 610 | 1,310 | 560 | 1,160 | 500 | 1,140 | 490 | 1,130 | 480 |
| 1.04 | 0.40 | 1.17 | 0.45 | 1.30 | 0.50 | 1.95 | 0.75 | 2.60 | 1.00 | 3.25 | 1.25 | 3.90 | 1.50 |
| 0.08 | 0.80 | 0.09 | 0.90 | 0.10 | 1.00 | 0.15 | 1.50 | 0.20 | 2.00 | 0.25 | 2.50 | 0.30 | 3.00 |
| 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 |
| 27,900 | 17,900 | 24,800 | 15,900 | 22,300 | 14,300 | 14,900 | 9,500 | 11,100 | 7,200 | 8,900 | 5,700 | 7,400 | 4,800 |
| 0.014 | 0.008 | 0.014 | 0.009 | 0.014 | 0.009 | 0.020 | 0.012 | 0.023 | 0.014 | 0.029 | 0.017 | 0.034 | 0.020 |
| 760 | 290 | 710 | 270 | 640 | 250 | 590 | 230 | 520 | 200 | 510 | 200 | 500 | 200 |
| 0.80 | 0.40 | 0.90 | 0.45 | 1.00 | 0.50 | 1.50 | 0.75 | 2.00 | 1.00 | 2.50 | 1.25 | 3.00 | 1.50 |
| 0.08 | 0.80 | 0.09 | 0.90 | 0.10 | 1.00 | 0.15 | 1.50 | 0.20 | 2.00 | 0.25 | 2.50 | 0.30 | 3.00 |
| 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 |
| 39,800 | 31,800 | 35,400 | 28,300 | 31,800 | 25,500 | 21,200 | 17,000 | 15,900 | 12,700 | 12,700 | 10,200 | 10,600 | 8,500 |
| 0.014 | 0.008 | 0.014 | 0.009 | 0.014 | 0.009 | 0.020 | 0.012 | 0.023 | 0.014 | 0.029 | 0.017 | 0.034 | 0.020 |
| 1,090 | 520 | 1,020 | 490 | 920 | 440 | 840 | 400 | 740 | 360 | 730 | 350 | 720 | 350 |
| 0.80 | 0.40 | 0.90 | 0.45 | 1.00 | 0.50 | 1.50 | 0.75 | 2.00 | 1.00 | 2.50 | 1.25 | 3.00 | 1.50 |
| 0.06 | 0.80 | 0.06 | 0.90 | 0.07 | 1.00 | 0.11 | 1.50 | 0.14 | 2.00 | 0.18 | 2.50 | 0.21 | 3.00 |
| 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 |
| 29,800 | 23,900 | 26,500 | 21,200 | 23,900 | 19,100 | 15,900 | 12,700 | 11,900 | 9,500 | 9,500 | 7,600 | 8,000 | 6,400 |
| 0.012 | 0.007 | 0.013 | 0.008 | 0.013 | 0.008 | 0.018 | 0.011 | 0.021 | 0.012 | 0.026 | 0.015 | 0.030 | 0.018 |
| 720 | 350 | 680 | 320 | 610 | 290 | 560 | 270 | 500 | 240 | 490 | 230 | 480 | 230 |
| 0.80 | 0.24 | 0.90 | 0.27 | 1.00 | 0.30 | 1.50 | 0.45 | 2.00 | 0.60 | 2.50 | 0.75 | 3.00 | 0.90 |
| 0.04 | 0.80 | 0.05 | 0.90 | 0.05 | 1.00 | 0.08 | 1.50 | 0.10 | 2.00 | 0.13 | 2.50 | 0.15 | 3.00 |
| 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 |
| 23,900 | 19,900 | 21,200 | 17,700 | 19,100 | 15,900 | 12,700 | 10,600 | 9,500 | 8,000 | 7,600 | 6,400 | 6,400 | 5,300 |
| 0.011 | 0.006 | 0.011 | 0.007 | 0.011 | 0.007 | 0.015 | 0.009 | 0.018 | 0.011 | 0.022 | 0.013 | 0.026 | 0.016 |
| 510 | 250 | 470 | 240 | 430 | 210 | 390 | 200 | 350 | 170 | 340 | 170 | 340 | 170 |
| 0.80 | 0.16 | 0.90 | 0.18 | 1.00 | 0.20 | 1.50 | 0.30 | 2.00 | 0.40 | 2.50 | 0.50 | 3.00 | 0.60 |
| 0.04 | 0.80 | 0.05 | 0.90 | 0.05 | 1.00 | 0.08 | 1.50 | 0.10 | 2.00 | 0.13 | 2.50 | 0.15 | 3.00 |

| D7 | | D8 | | D9 | | D10 | | D12 | | D16 | | D20 | |
|-------|----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|----------|
| Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting | Side | Slotting |
| 180 | 140 | 180 | 140 | 180 | 140 | 180 | 140 | 180 | 140 | 180 | 140 | 180 | 140 |
| 8,200 | 6,400 | 7,200 | 5,600 | 6,400 | 5,000 | 5,700 | 4,500 | 4,800 | 3,700 | 3,600 | 2,800 | 2,900 | 2,200 |
| 0.076 | 0.046 | 0.085 | 0.051 | 0.093 | 0.056 | 0.100 | 0.060 | 0.120 | 0.072 | 0.152 | 0.091 | 0.180 | 0.108 |
| 1,250 | 590 | 1,220 | 570 | 1,190 | 560 | 1,140 | 540 | 1,150 | 530 | 1,090 | 510 | 1,040 | 480 |
| 9.10 | 3.50 | 10.40 | 4.00 | 11.70 | 4.50 | 13.00 | 5.00 | 15.60 | 6.00 | 20.80 | 8.00 | 26.00 | 10.00 |
| 0.70 | 7.00 | 0.80 | 8.00 | 0.90 | 9.00 | 1.00 | 10.00 | 1.20 | 12.00 | 1.60 | 16.00 | 2.00 | 20.00 |
| 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 | 140 | 100 |
| 6,400 | 4,500 | 5,600 | 4,000 | 5,000 | 3,500 | 4,500 | 3,200 | 3,700 | 2,700 | 2,800 | 2,000 | 2,200 | 1,600 |
| 0.076 | 0.046 | 0.085 | 0.051 | 0.093 | 0.056 | 0.100 | 0.060 | 0.120 | 0.072 | 0.152 | 0.091 | 0.180 | 0.108 |
| 980 | 410 | 950 | 410 | 930 | 390 | 900 | 380 | 890 | 390 | 850 | 360 | 790 | 350 |
| 9.10 | 3.50 | 10.40 | 4.00 | 11.70 | 4.50 | 13.00 | 5.00 | 15.60 | 6.00 | 20.80 | 8.00 | 26.00 | 10.00 |
| 0.70 | 7.00 | 0.80 | 8.00 | 0.90 | 9.00 | 1.00 | 10.00 | 1.20 | 12.00 | 1.60 | 16.00 | 2.00 | 20.00 |
| 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 | 70 | 45 |
| 3,200 | 2,000 | 2,800 | 1,800 | 2,500 | 1,600 | 2,200 | 1,400 | 1,900 | 1,200 | 1,400 | 900 | 1,100 | 700 |
| 0.069 | 0.041 | 0.076 | 0.046 | 0.083 | 0.050 | 0.090 | 0.054 | 0.108 | 0.065 | 0.137 | 0.082 | 0.162 | 0.097 |
| 440 | 160 | 430 | 160 | 420 | 160 | 400 | 150 | 410 | 160 | 380 | 150 | 360 | 140 |
| 7.00 | 3.50 | 8.00 | 4.00 | 9.00 | 4.50 | 10.00 | 5.00 | 12.00 | 6.00 | 16.00 | 8.00 | 20.00 | 10.00 |
| 0.70 | 7.00 | 0.80 | 8.00 | 0.90 | 9.00 | 1.00 | 10.00 | 1.20 | 12.00 | 1.60 | 16.00 | 2.00 | 20.00 |
| 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 | 100 | 80 |
| 4,500 | 3,600 | 4,000 | 3,200 | 3,500 | 2,800 | 3,200 | 2,500 | 2,700 | 2,100 | 2,000 | 1,600 | 1,600 | 1,300 |
| 0.069 | 0.041 | 0.076 | 0.046 | 0.083 | 0.050 | 0.090 | 0.054 | 0.108 | 0.065 | 0.137 | 0.082 | 0.162 | 0.097 |
| 620 | 300 | 610 | 290 | 580 | 280 | 580 | 270 | 580 | 270 | 550 | 260 | 520 | 250 |
| 7.00 | 3.50 | 8.00 | 4.00 | 9.00 | 4.50 | 10.00 | 5.00 | 12.00 | 6.00 | 16.00 | 8.00 | 20.00 | 10.00 |
| 0.49 | 7.00 | 0.56 | 8.00 | 0.63 | 9.00 | 0.70 | 10.00 | 0.84 | 12.00 | 1.12 | 16.00 | 1.40 | 20.00 |
| 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 | 75 | 60 |
| 3,400 | 2,700 | 3,000 | 2,400 | 2,700 | 2,100 | 2,400 | 1,900 | 2,000 | 1,600 | 1,500 | 1,200 | 1,200 | 1,000 |
| 0.061 | 0.037 | 0.068 | 0.041 | 0.074 | 0.044 | 0.080 | 0.048 | 0.096 | 0.058 | 0.122 | 0.073 | 0.144 | 0.086 |
| 420 | 200 | 410 | 200 | 400 | 190 | 380 | 180 | 380 | 180 | 360 | 180 | 350 | 170 |
| 7.00 | 2.10 | 8.00 | 2.40 | 9.00 | 2.70 | 10.00 | 3.00 | 12.00 | 3.60 | 16.00 | 4.80 | 20.00 | 6.00 |
| 0.35 | 7.00 | 0.40 | 8.00 | 0.45 | 9.00 | 0.50 | 10.00 | 0.60 | 12.00 | 0.80 | 16.00 | 1.00 | 20.00 |
| 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 | 60 | 50 |
| 2,700 | 2,300 | 2,400 | 2,000 | 2,100 | 1,800 | 1,900 | 1,600 | 1,600 | 1,300 | 1,200 | 1,000 | 1,000 | 800 |
| 0.053 | 0.032 | 0.059 | 0.036 | 0.065 | 0.039 | 0.070 | 0.042 | 0.084 | 0.050 | 0.106 | 0.064 | 0.126 | 0.076 |
| 290 | 150 | 280 | 140 | 270 | 140 | 270 | 130 | 270 | 130 | 260 | 130 | 250 | 120 |
| 7.00 | 1.40 | 8.00 | 1.60 | 9.00 | 1.80 | 10.00 | 2.00 | 12.00 | 2.40 | 16.00 | 3.20 | 20.00 | 4.00 |
| 0.35 | 7.00 | 0.40 | 8.00 | 0.45 | 9.00 | 0.50 | 10.00 | 0.60 | 12.00 | 0.80 | 16.00 | 1.00 | 20.00 |

