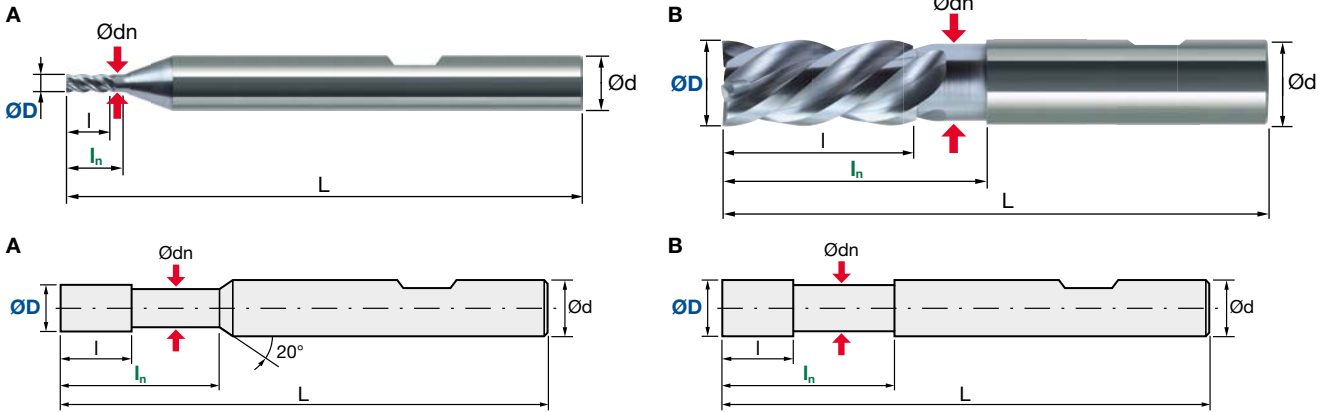


Micro Grain Solid Carbide End Mill

EPISM-W-PN | Epoch Stainless Multi

V max High Speed	▽ Roughing	▽▽ Semi Finishing	▽▽▽ Finishing	HRC 52	No. of Teeth 4
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D	0 / -0.015 mm (D1-D6)
	0 / -0.020 mm (D8-D20)
ød	ØD 1-16: h5
	ØD 16-20: h6
Helix angle	40°

Carbide Micro Grain	PN PaNacea Coating	Rake Angle Positive
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ID Code	Item Code	Z	ØD	ln	l	Ødn	L	ød	Type
EP1215	EPISM-4010-3-W-PN	4	1	3	2.2	0.96	56	6	A
EP1216	EPISM-4020-6-W-PN		2	6	4.4	1.92			
EP1217	EPISM-4030-9-W-PN		3	9	6.6	2.88			
EP1218	EPISM-4040-12-W-PN		4	12	8.8	3.7			
EP1219	EPISM-4050-15-W-PN		5	15	11.0	4.6			
EP1220	EPISM-4060-18-W-PN		6	18	13.2	5.5			
EP1221	EPISM-4080-24-W-PN		8	24	17.6	7.3	63	8	B
EP1222	EPISM-4100-30-W-PN		10	30	22.0	9.1	74	10	
EP1223	EPISM-4120-36-W-PN		12	36	26.4	11	86	12	
EP1224	EPISM-4160-48-W-PN		16	48	35.2	14.5	110	16	
EP1225	EPISM-4200-60-W-PN	20	60	44.0	18.2	125	20		

